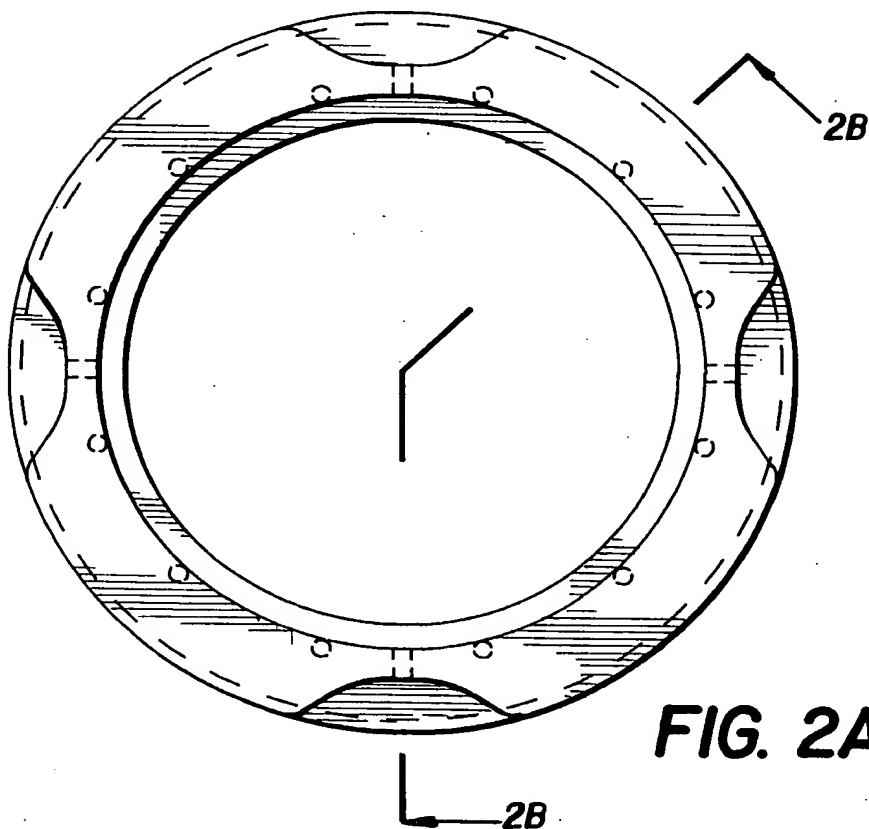
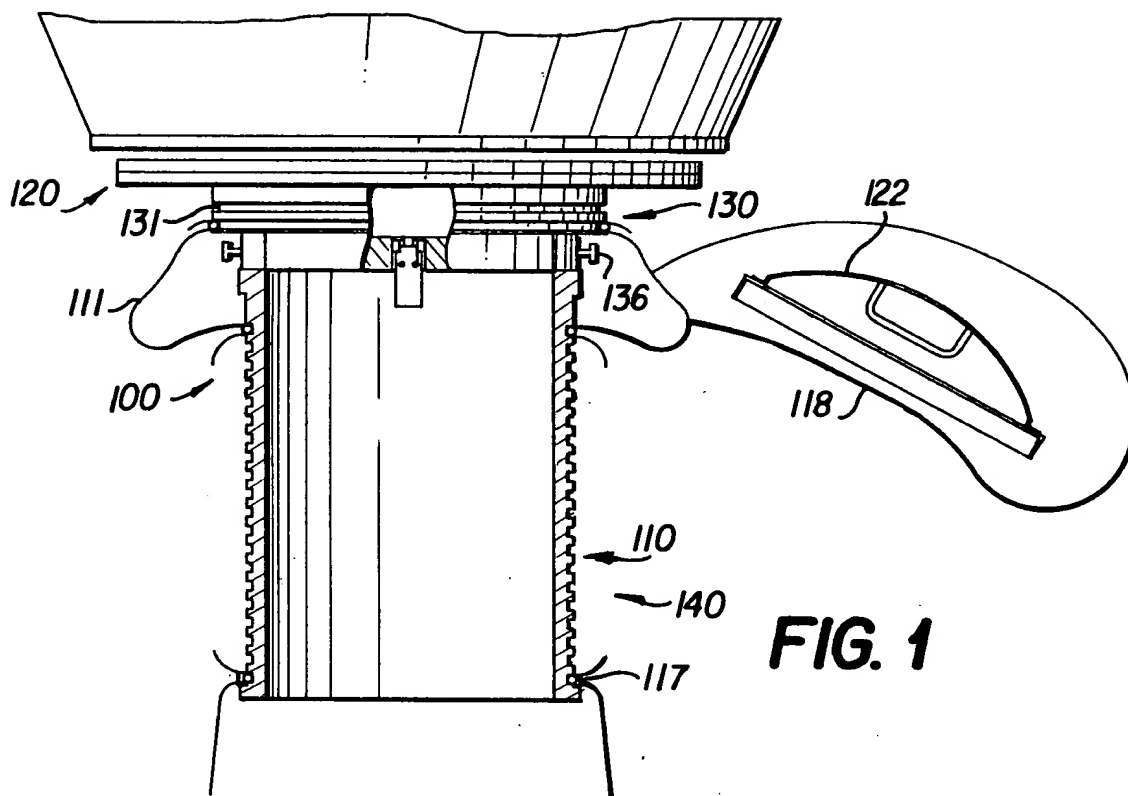


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006020" 09400560

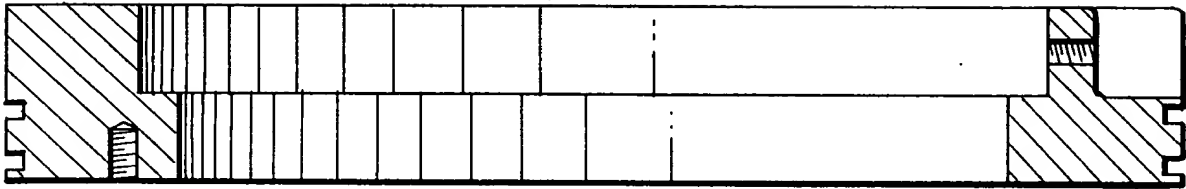


FIG. 2B

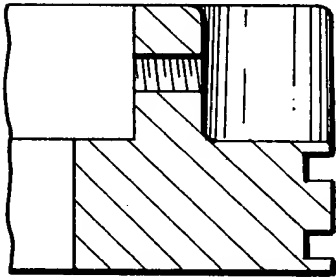


FIG. 2C

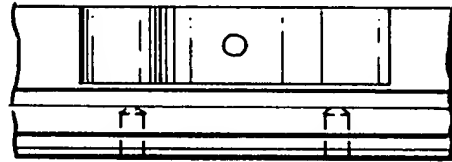


FIG. 2D

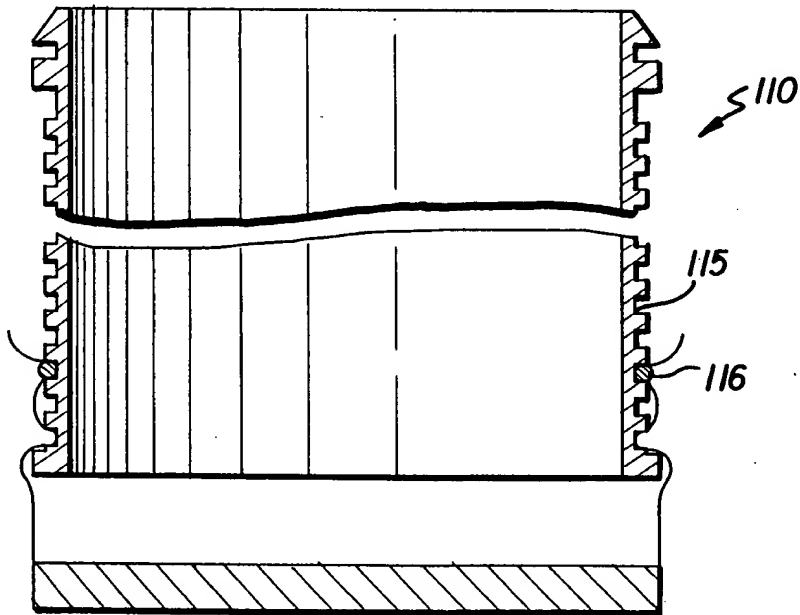


FIG. 3

09500450.020900

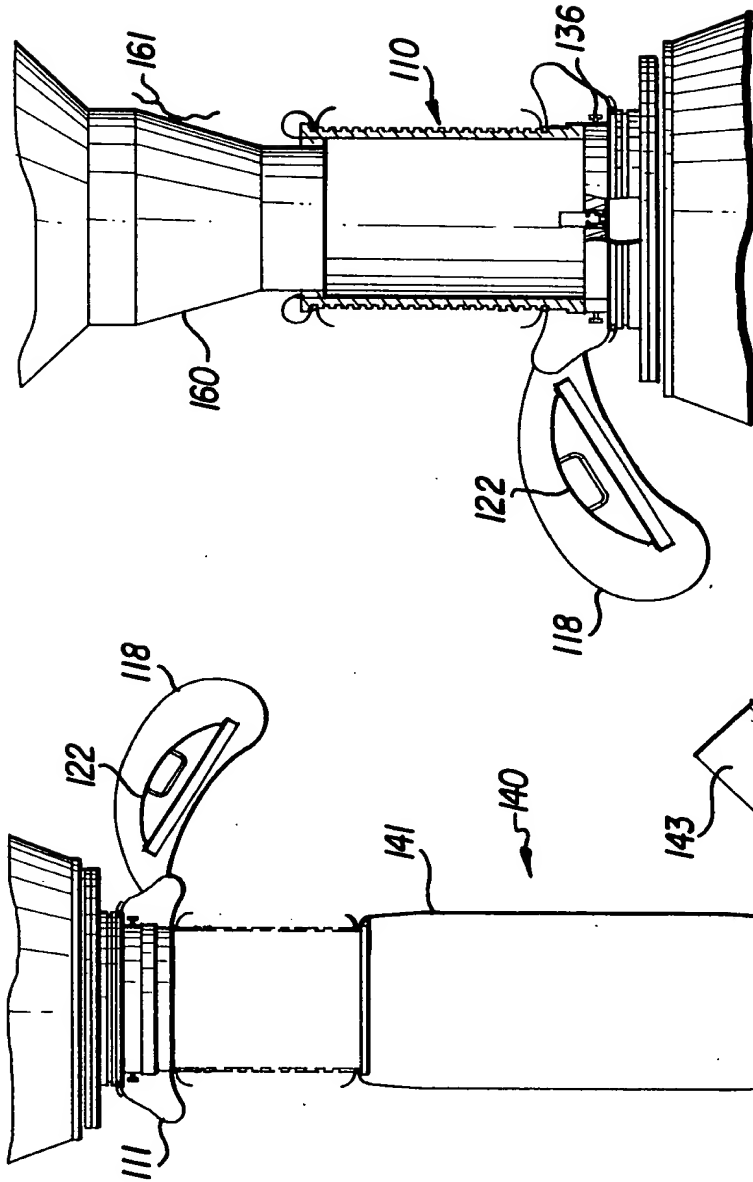


FIG. 4

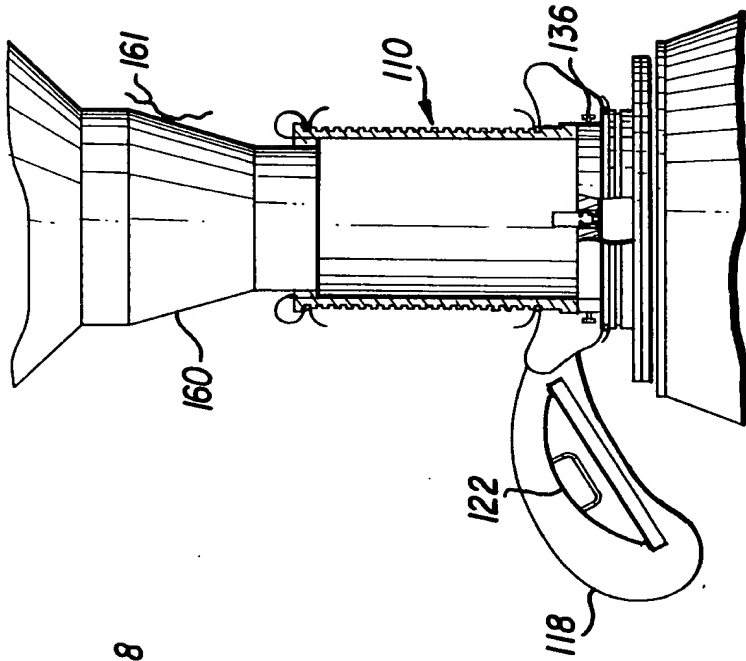


FIG. 5

006020" 09h0056.0

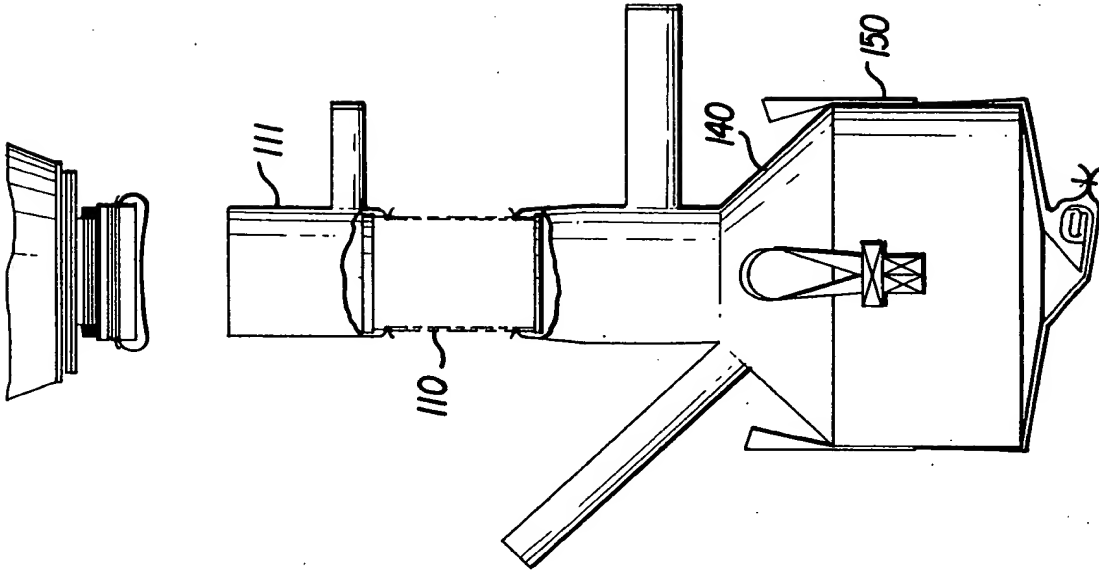


FIG. 6

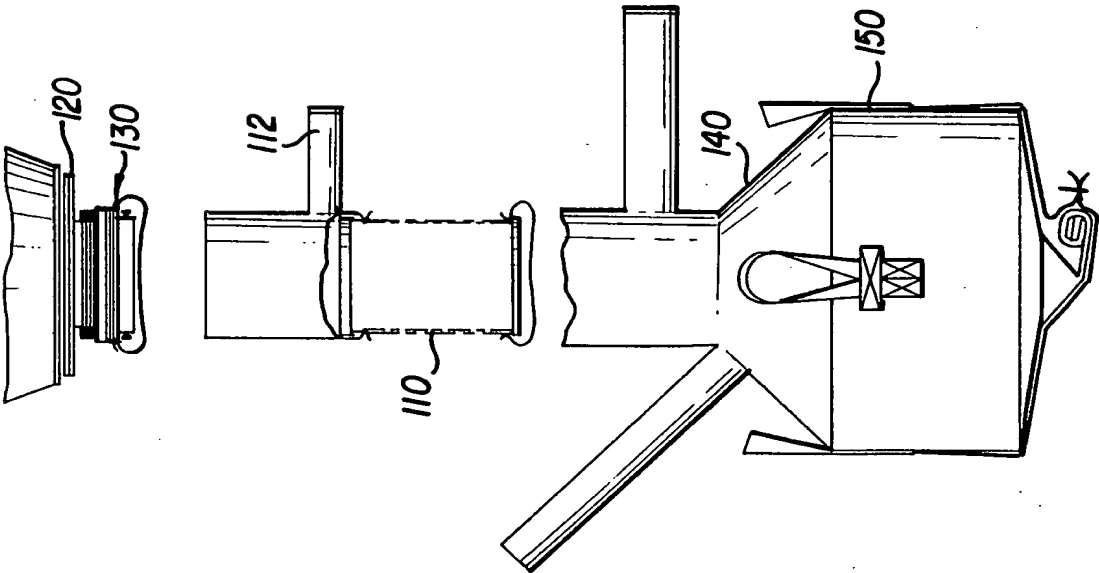


FIG. 7

006020" 09400560

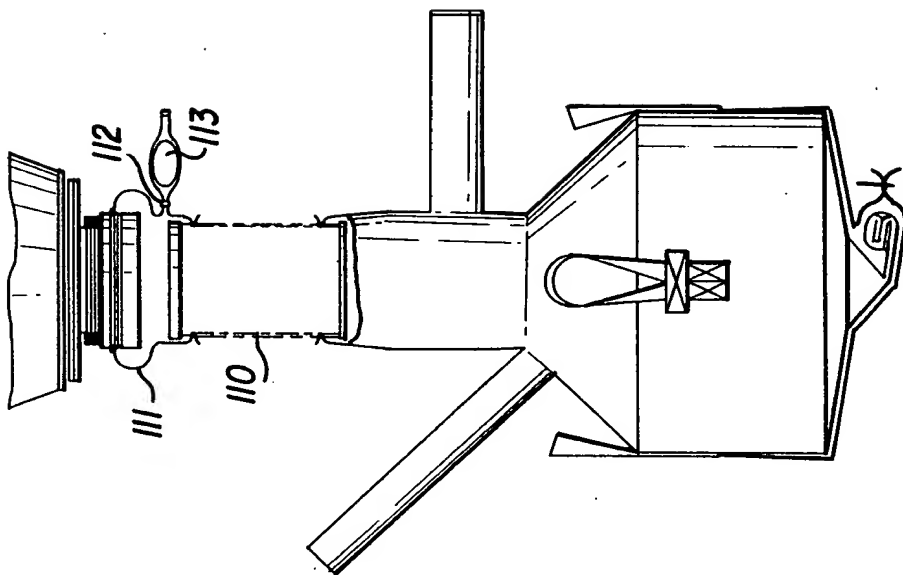


FIG. 9

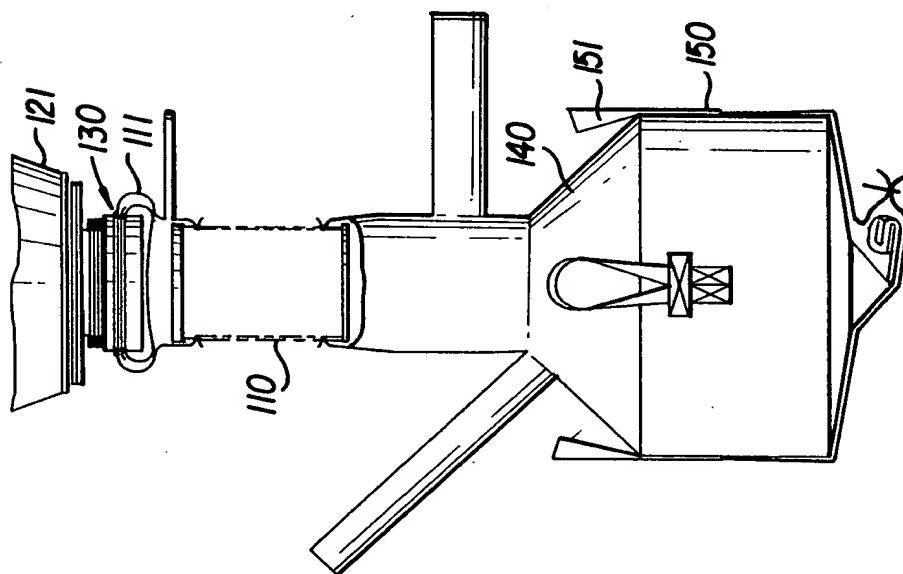


FIG. 8

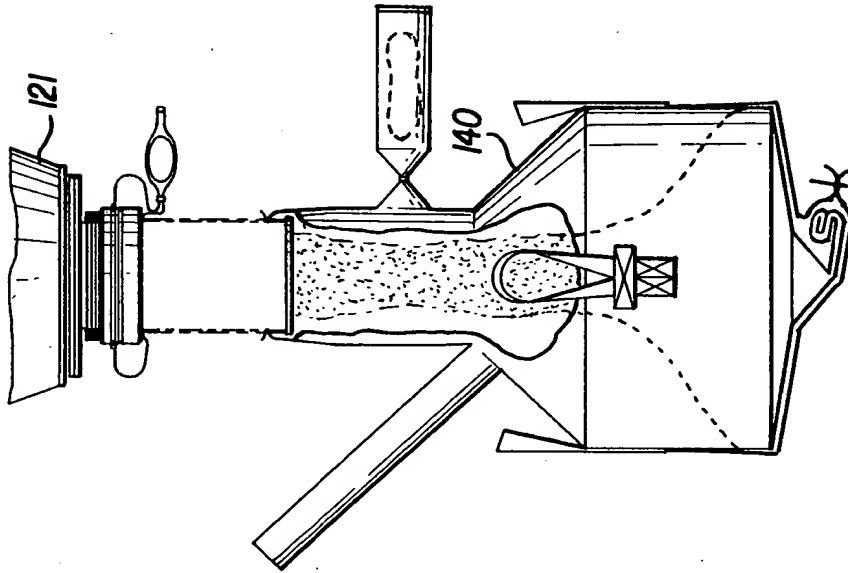


FIG. 11

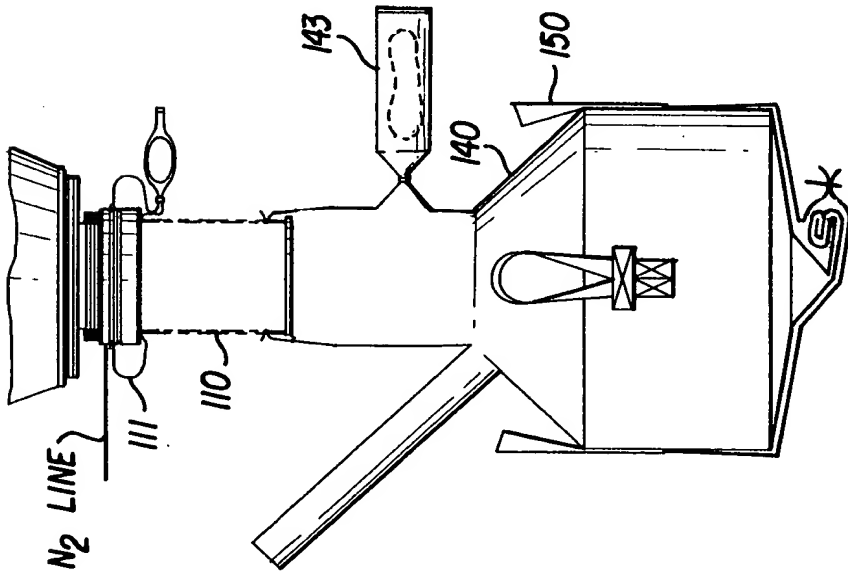
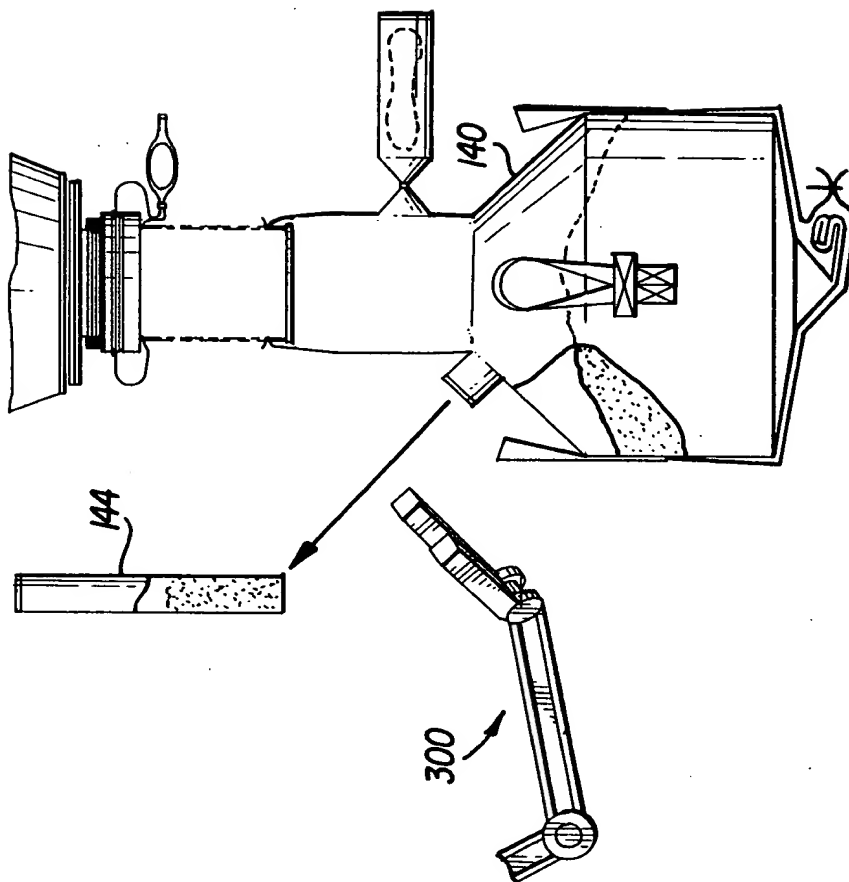
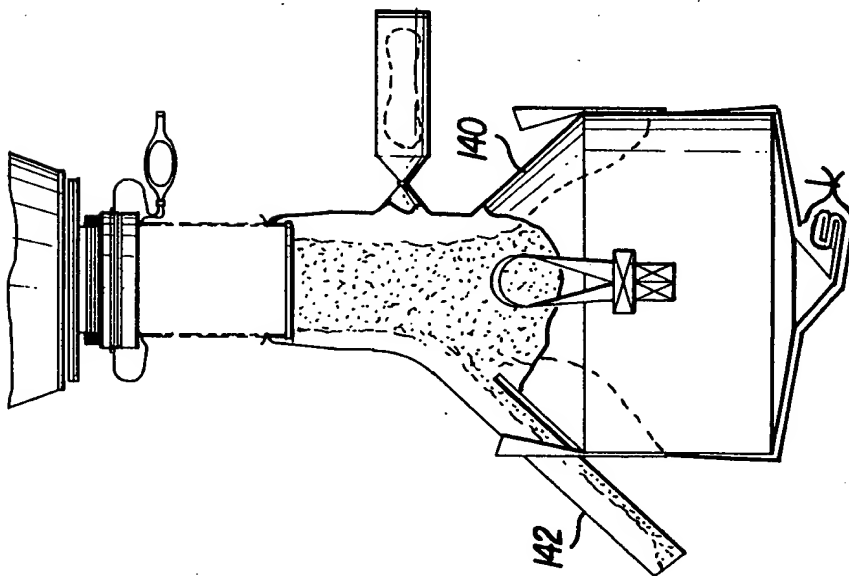


FIG. 10

006020" 09400560



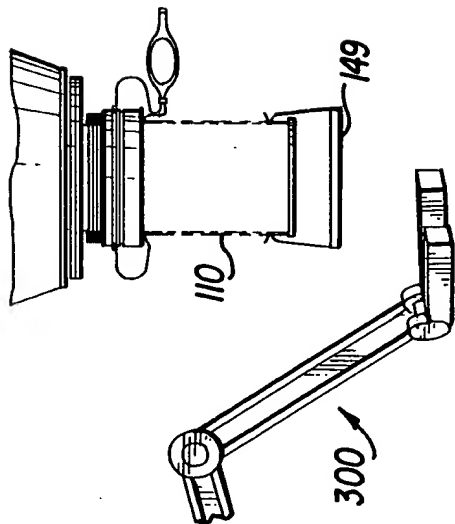


FIG. 14

REPEAT PROCESS WITH TRANSFER CONTAINERS
TO UNLOAD ALL PRODUCT FROM EQUIPMENT

FIG. 15

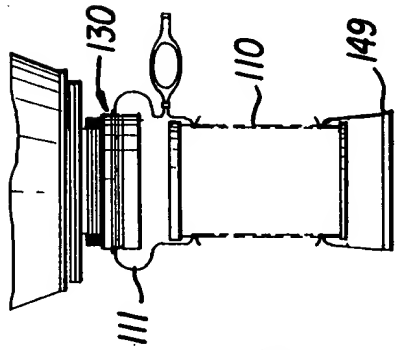
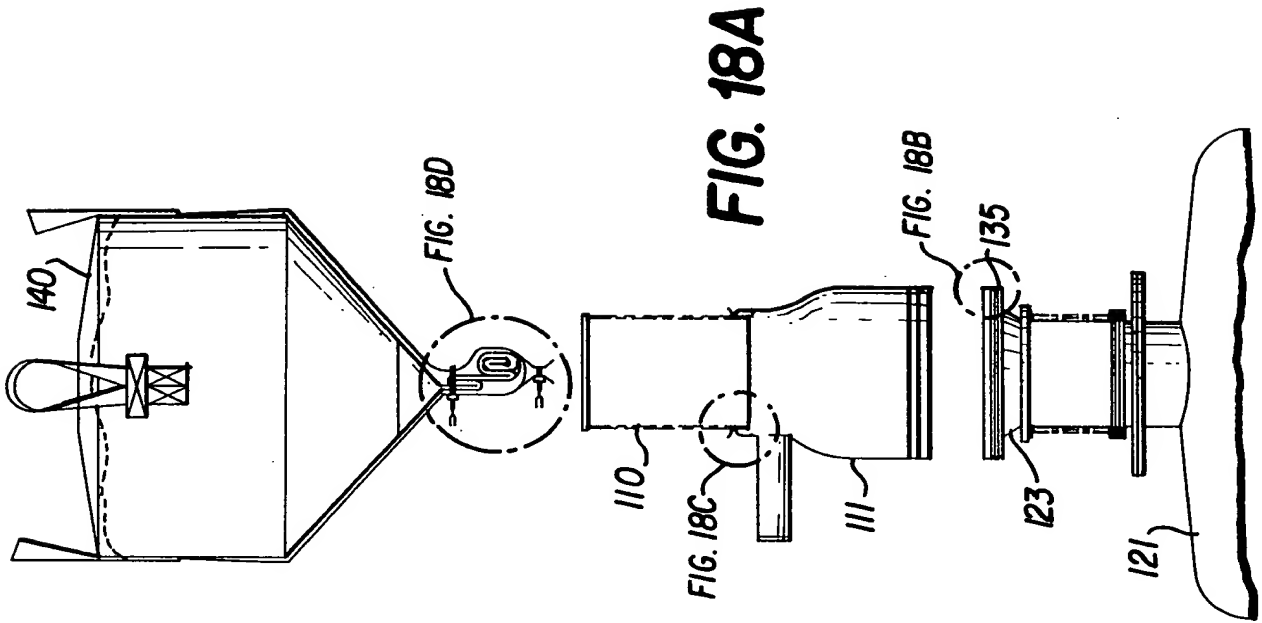


FIG. 16

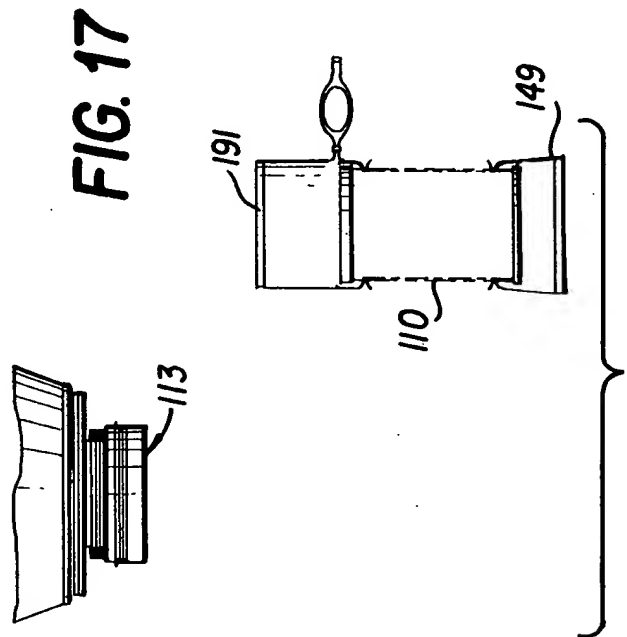


FIG. 17

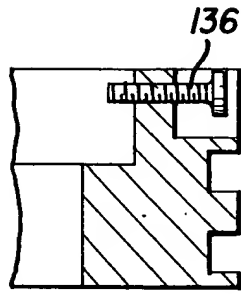


FIG. 18B

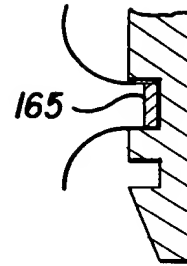


FIG. 18C

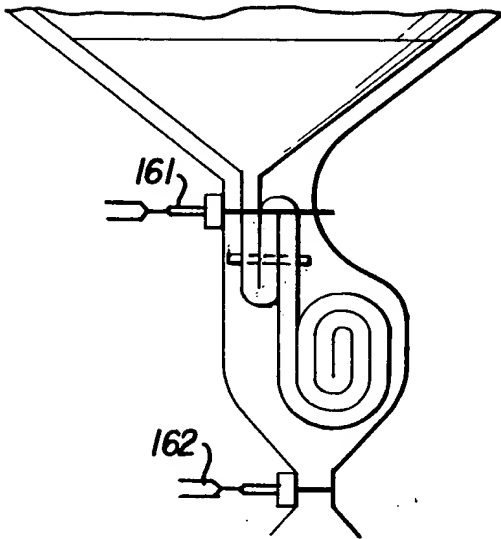


FIG. 18D

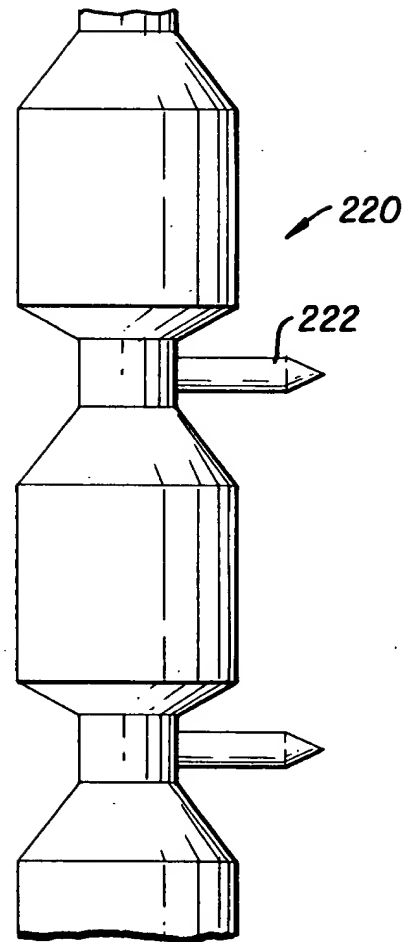
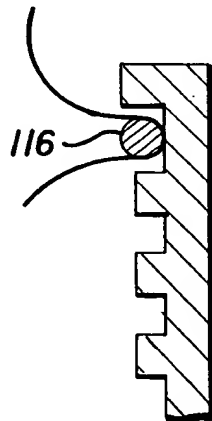
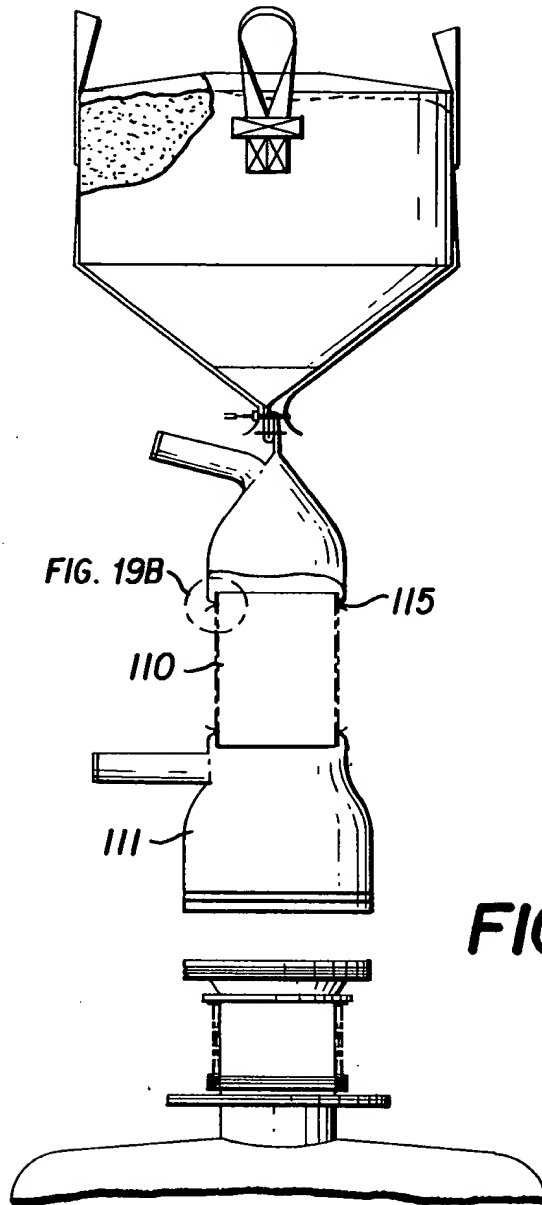


FIG. 35

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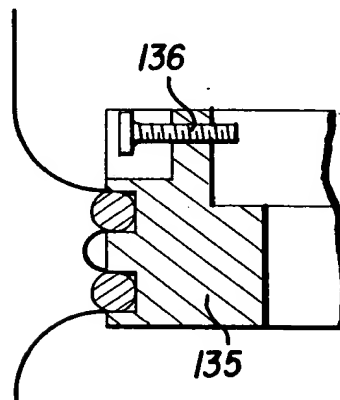
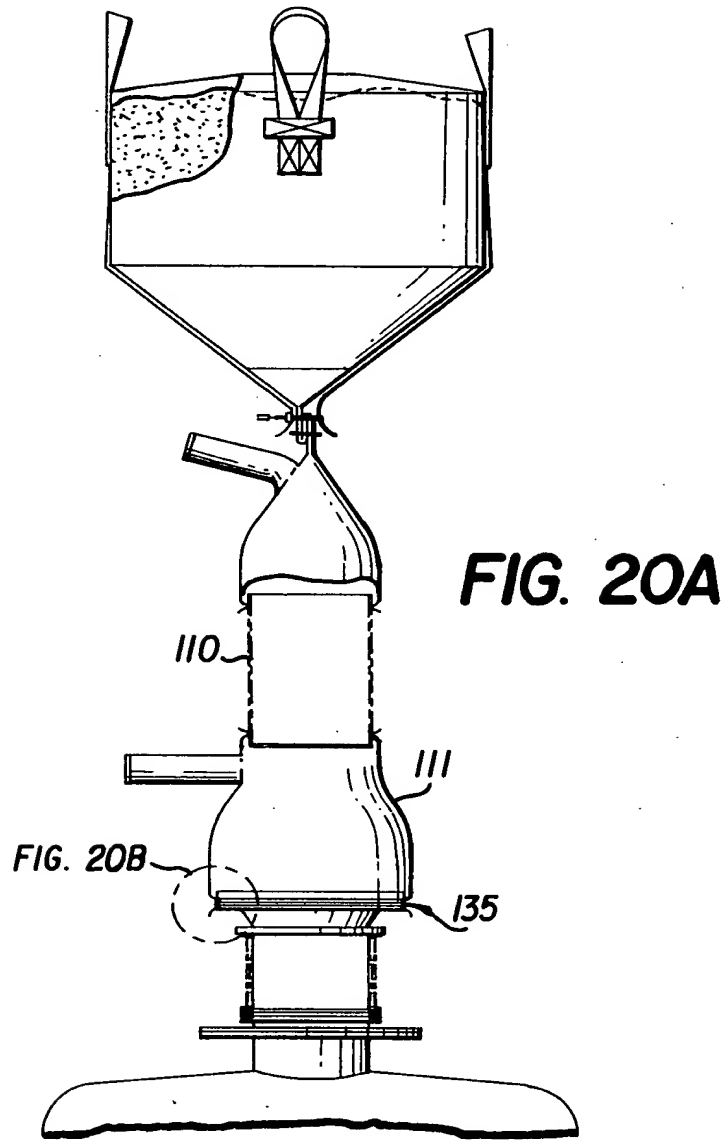
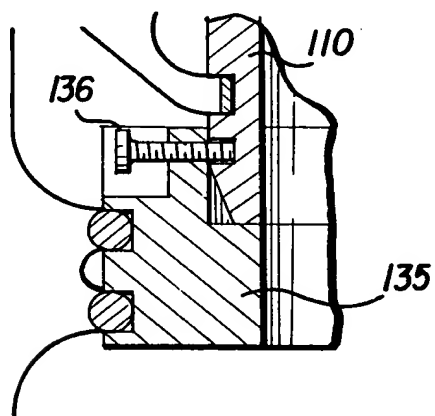
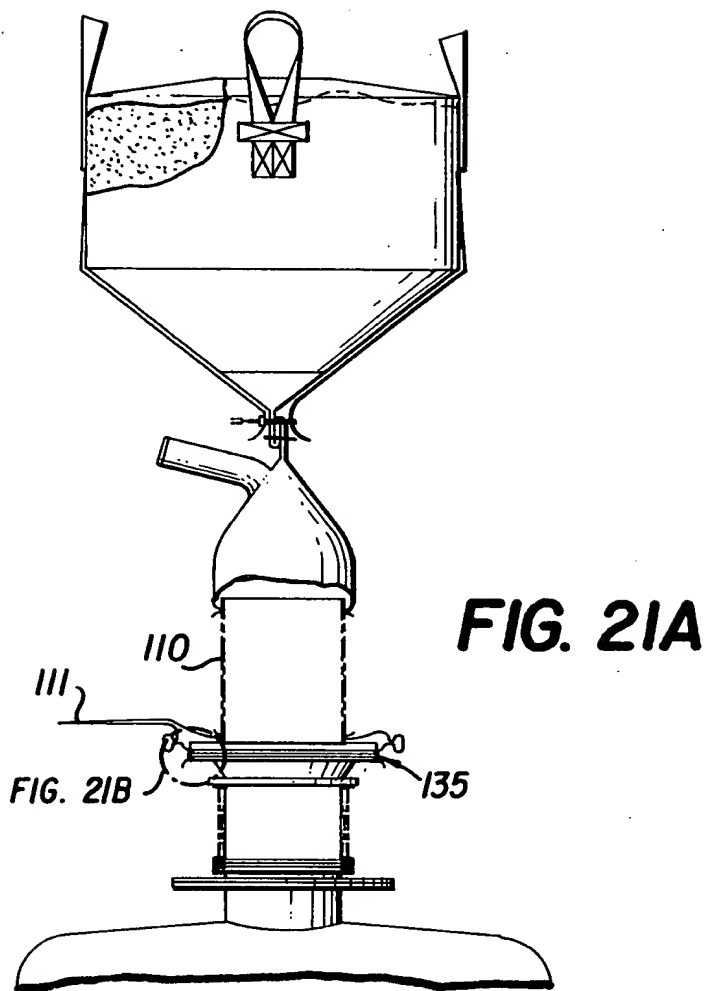


FIG. 20B

006020" 09400560



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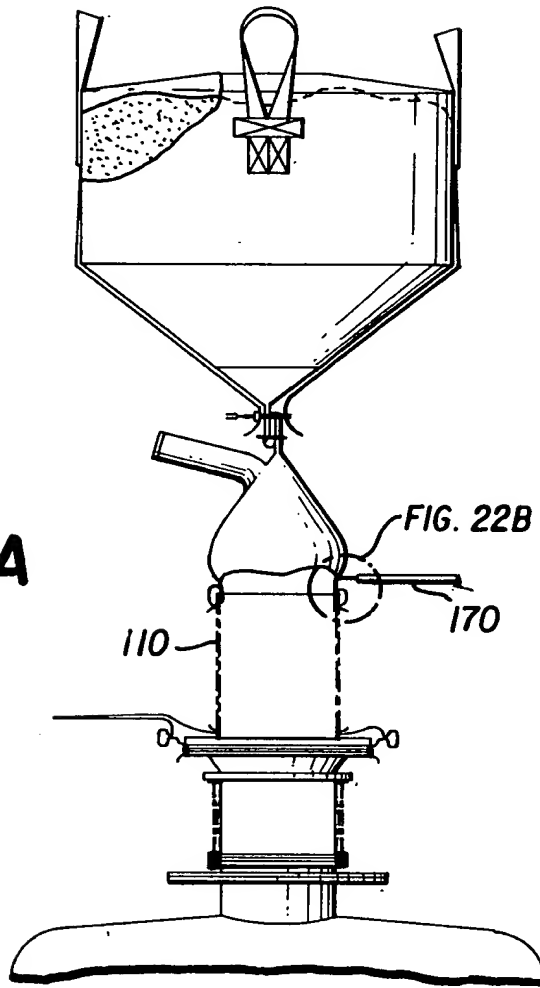


FIG. 22A

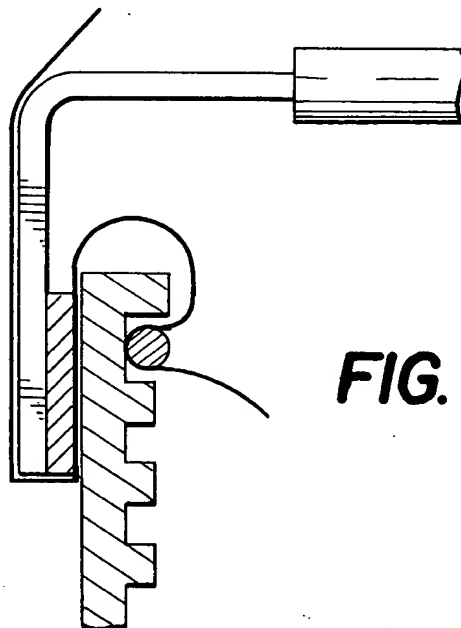


FIG. 22B

00500450 020000

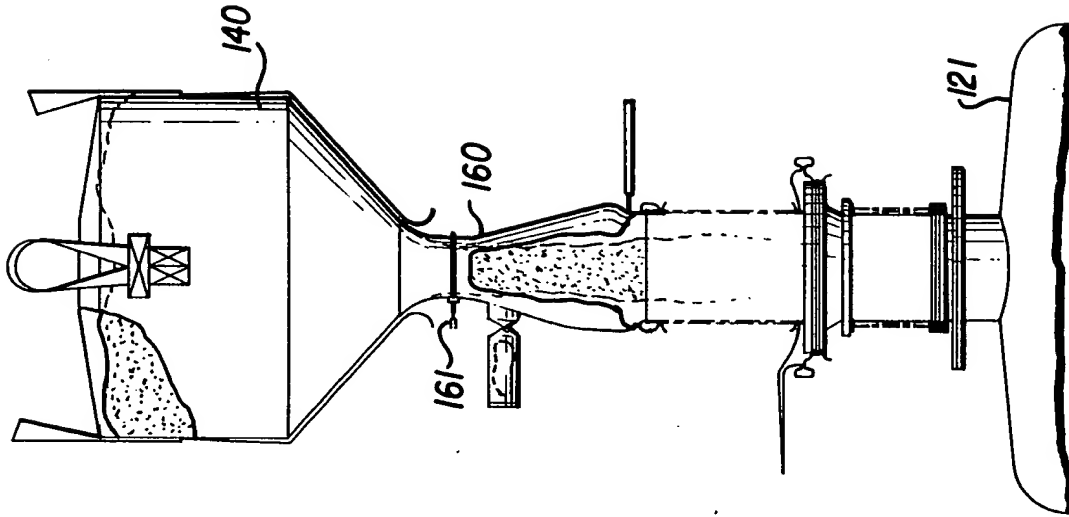


FIG. 24

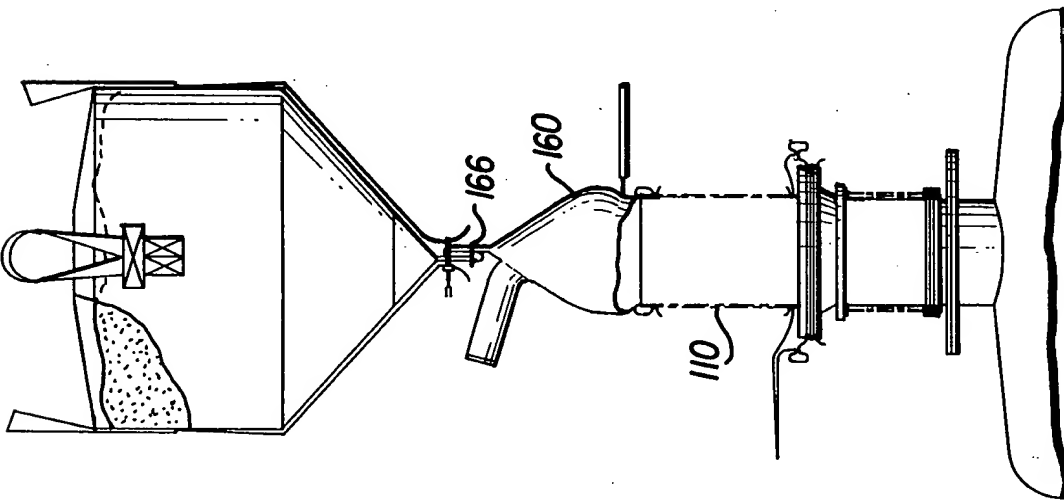


FIG. 23

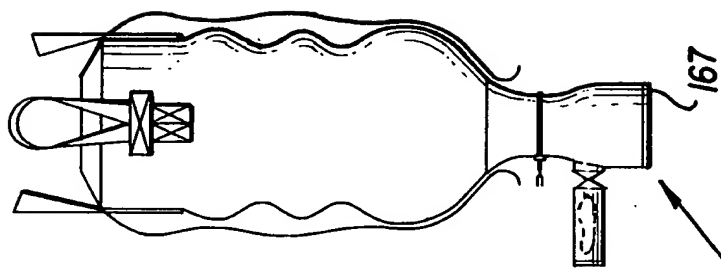


FIG. 25

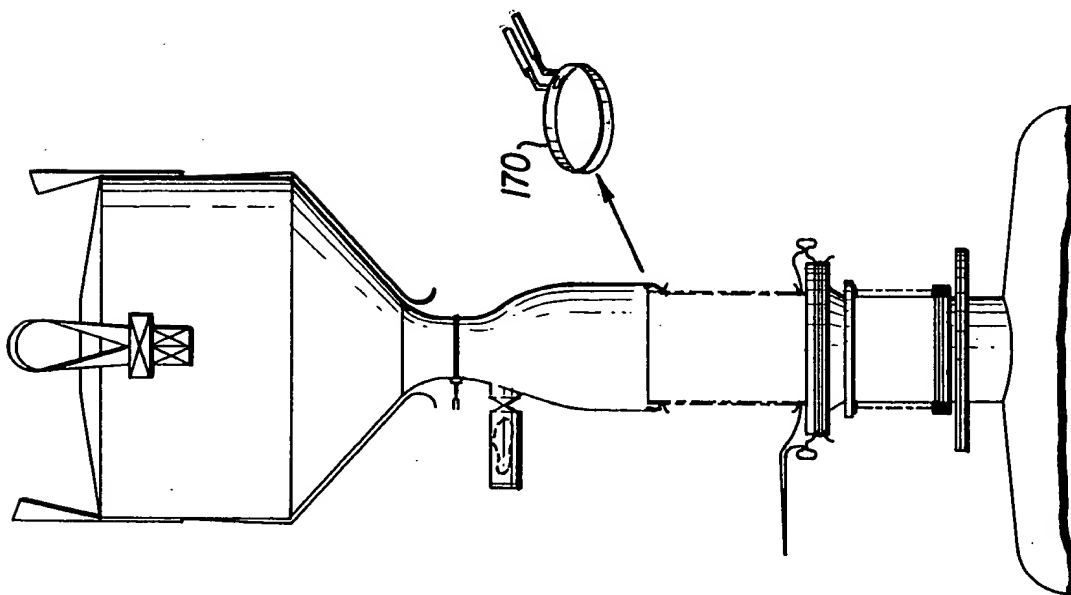
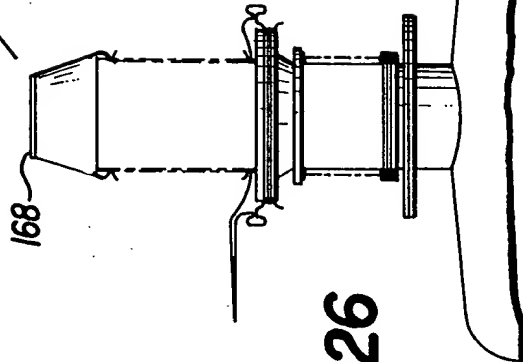
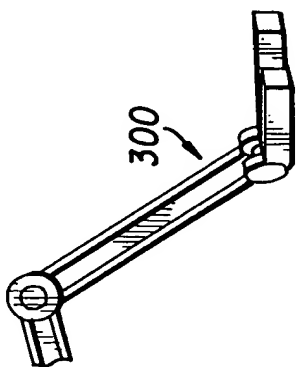


FIG. 26



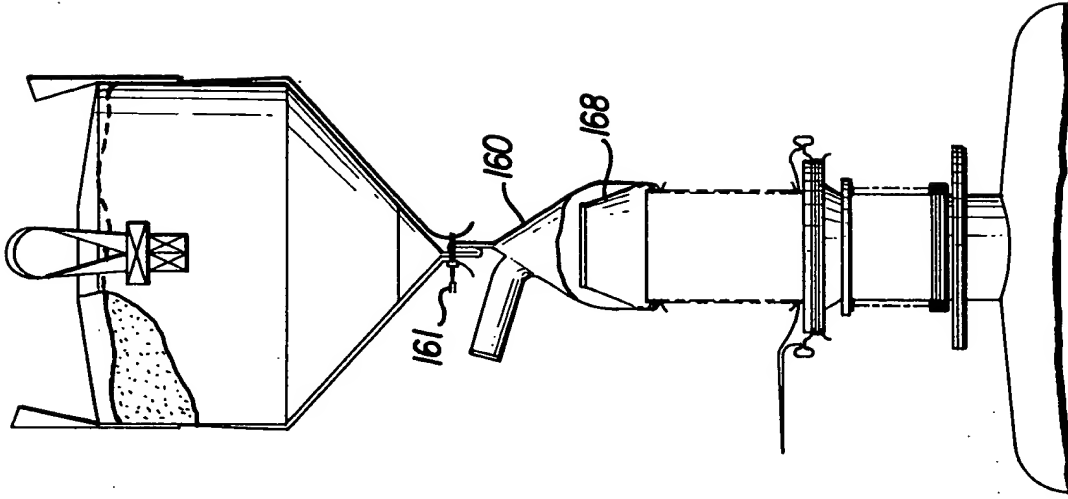


FIG. 28

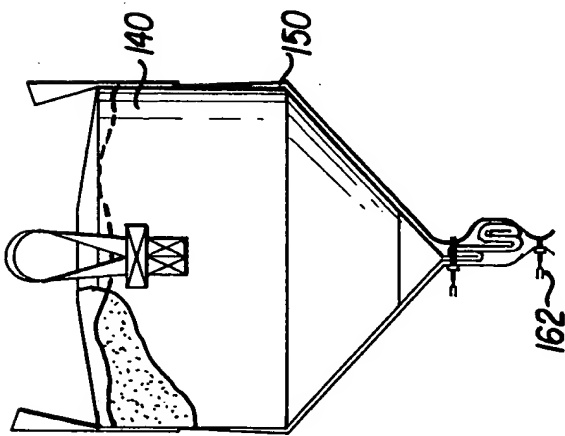


FIG. 27

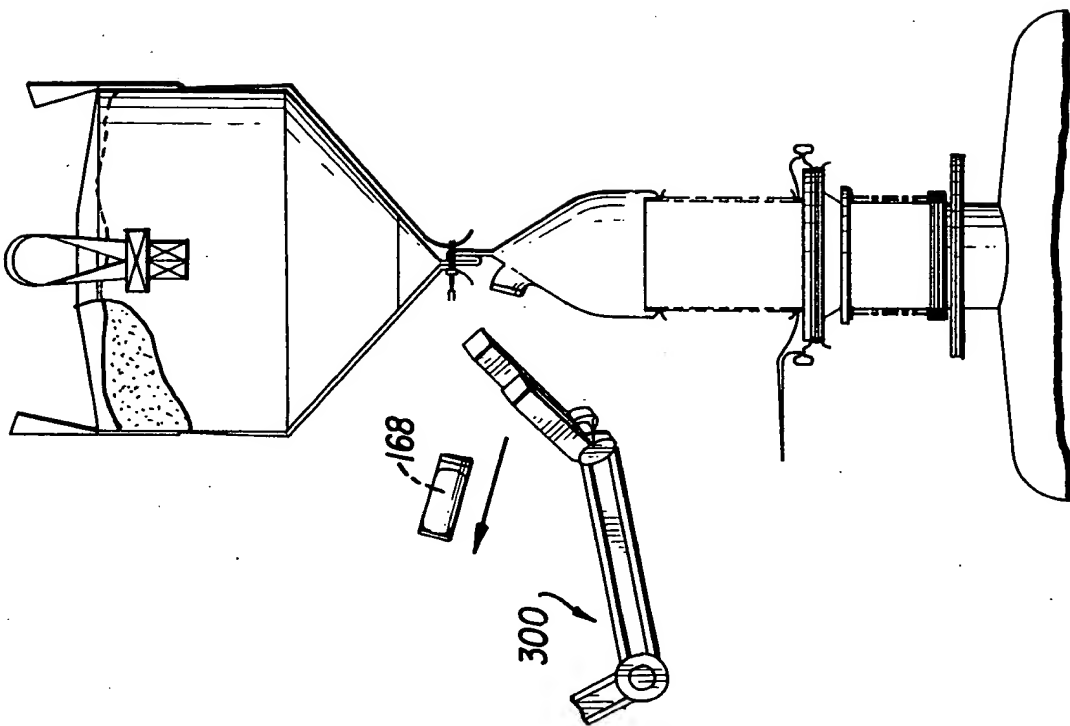


FIG. 30

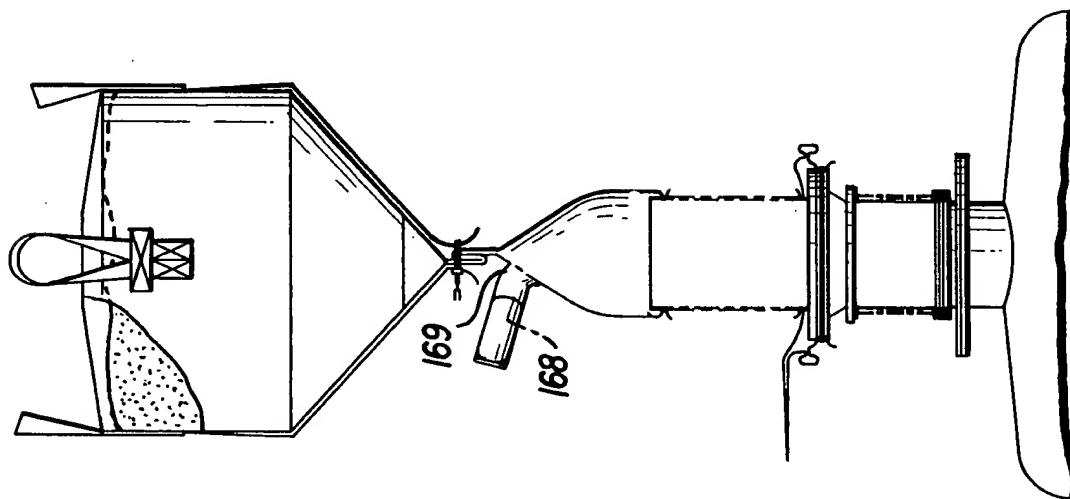


FIG. 29

RETURN TO STEP 5 AND REPEAT PROCESS
FOR REMAINING PRODUCT INGREDIENTS

FIG. 31

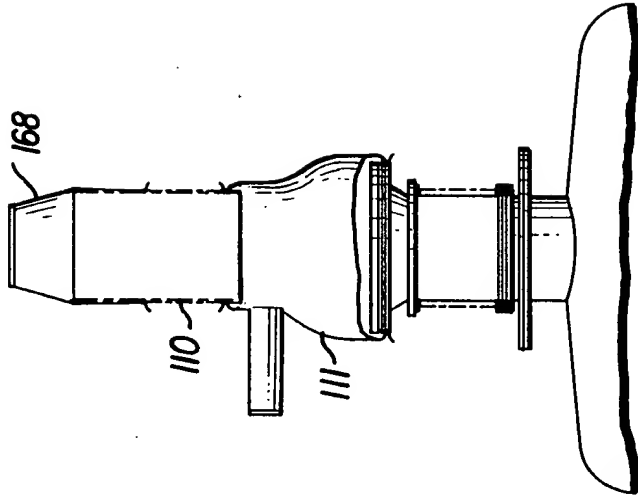


FIG. 32

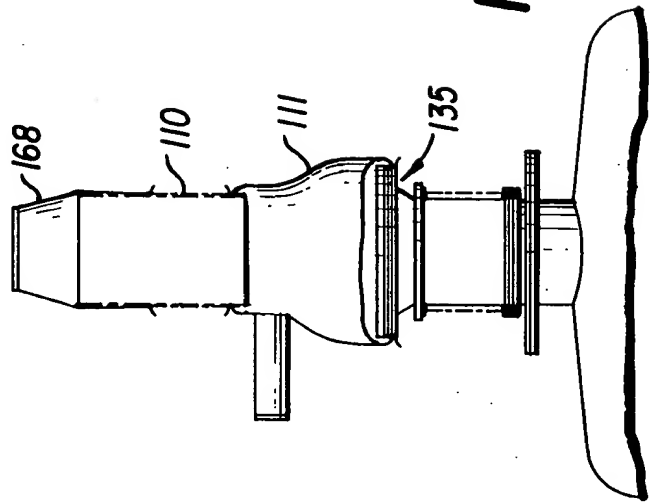


FIG. 33

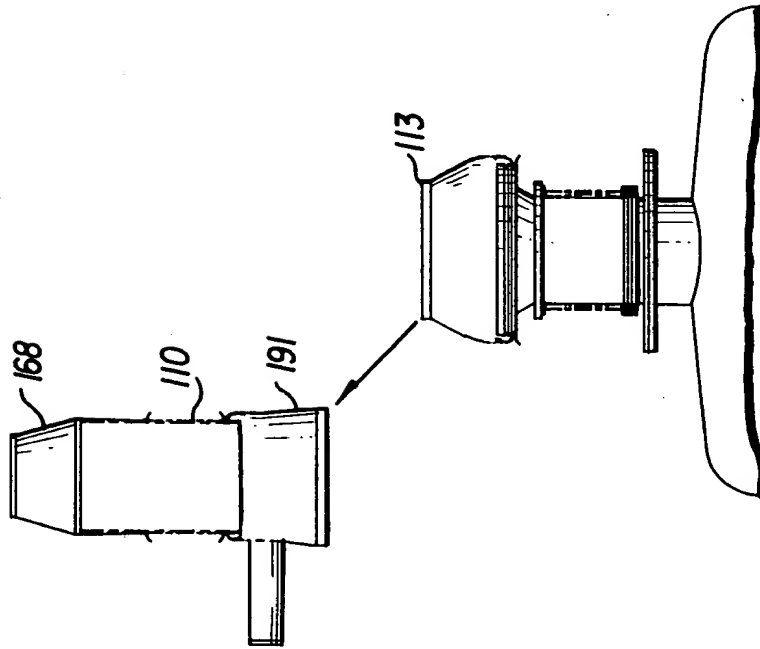


FIG. 34

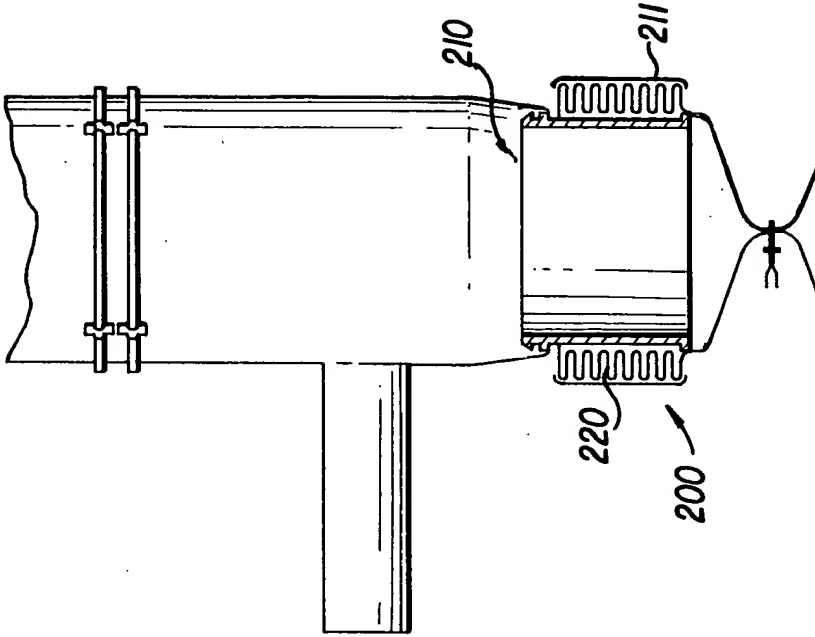


FIG. 36

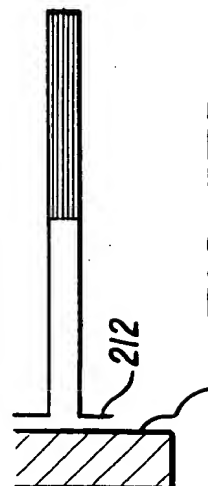
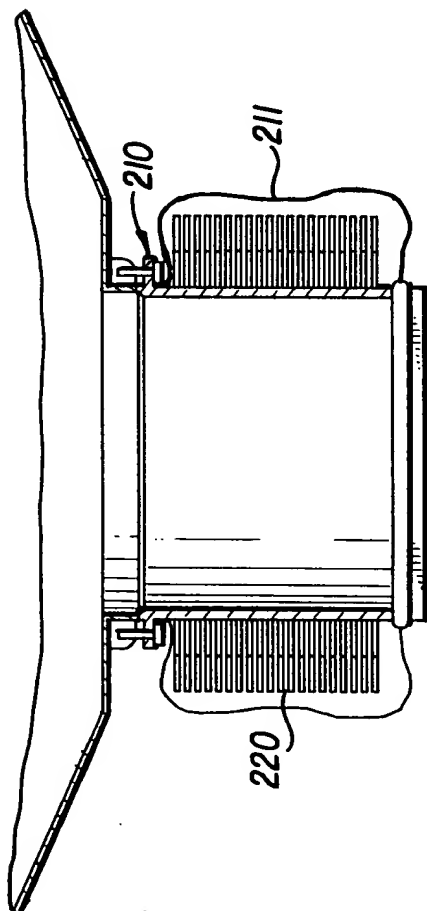
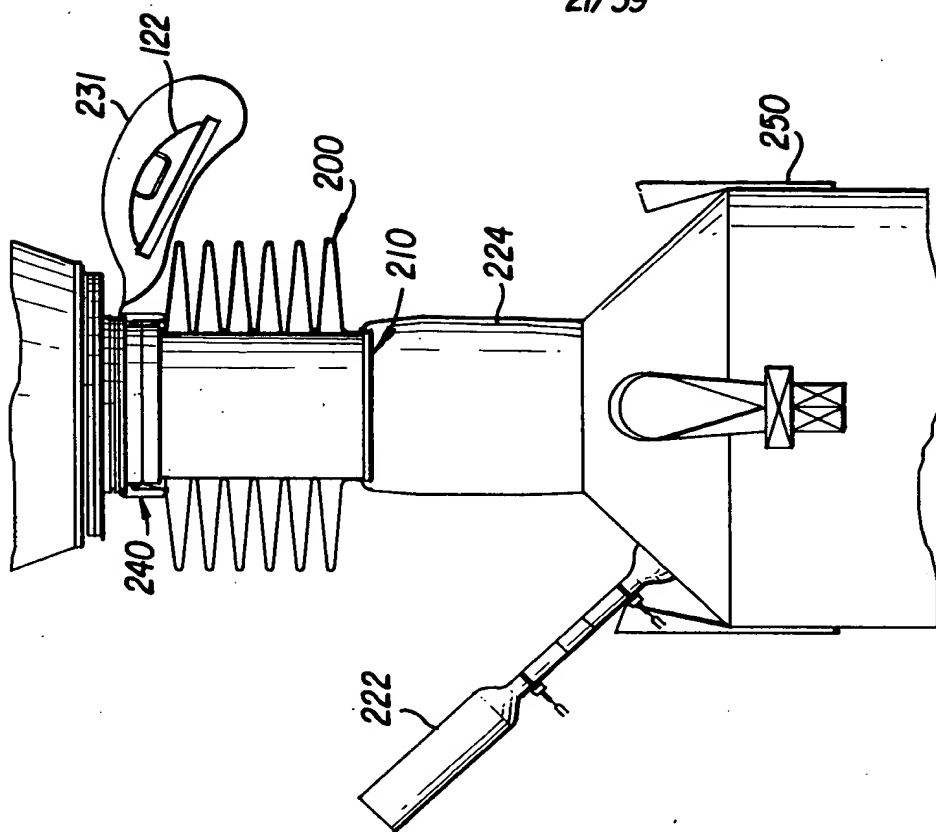


FIG. 39

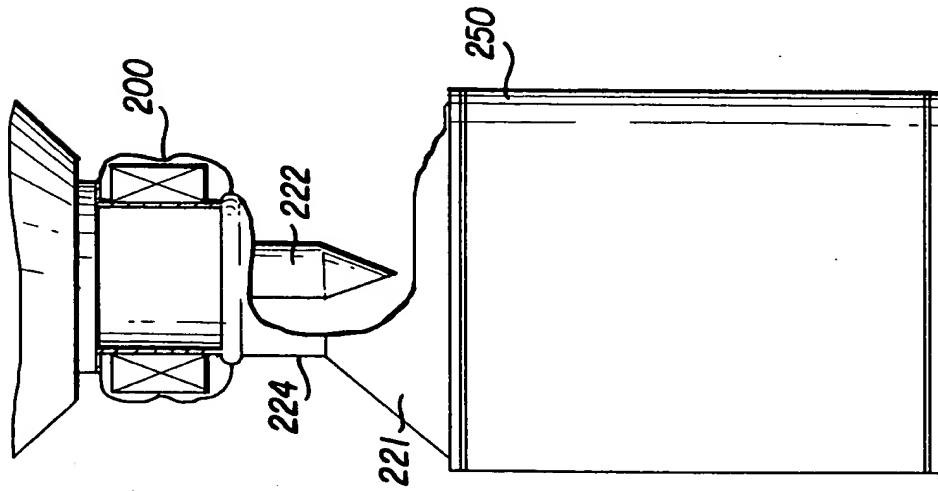
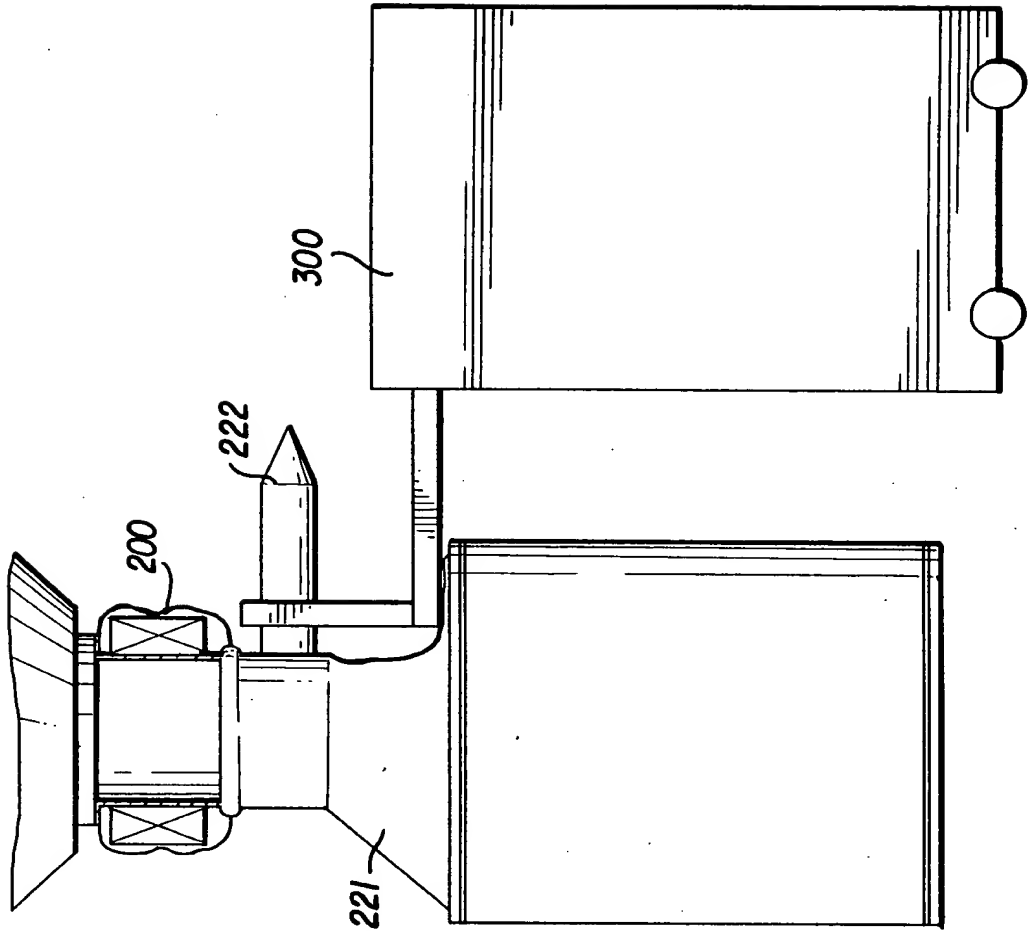


FIG. 40



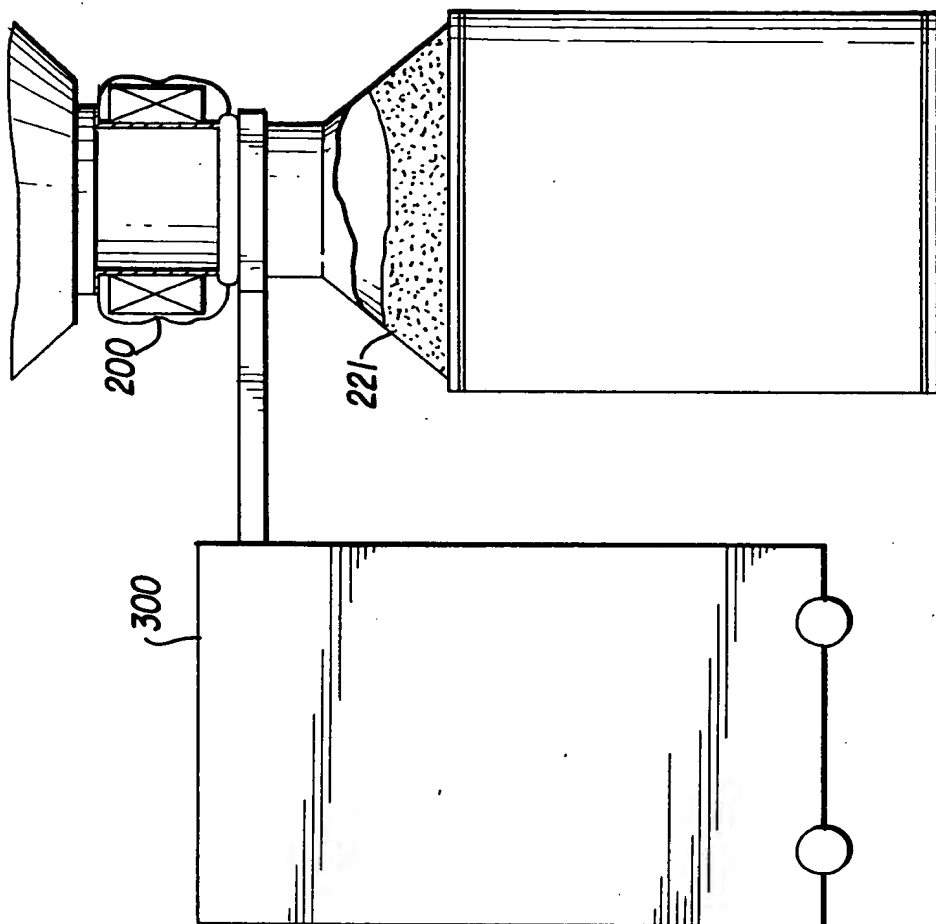


FIG. 42

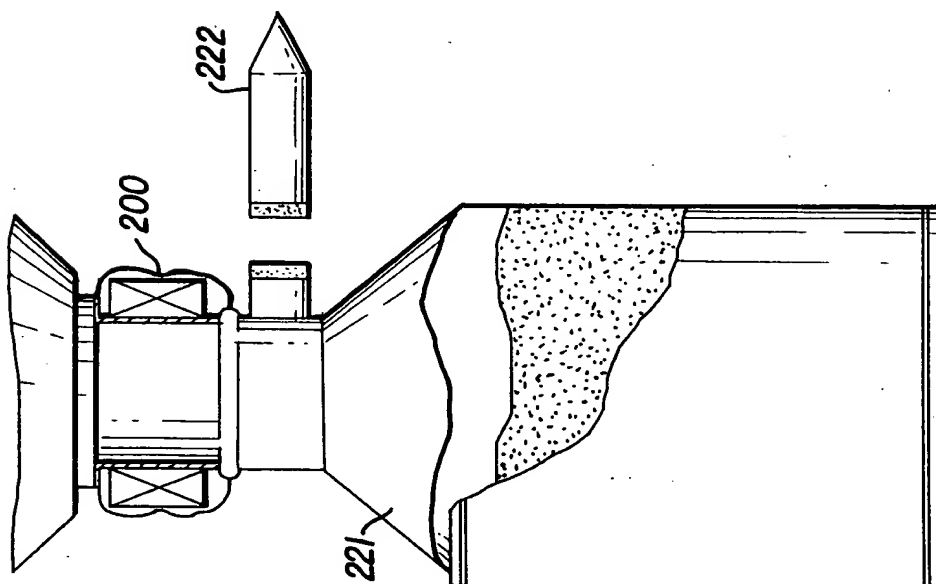


FIG. 41

006020" 09400560

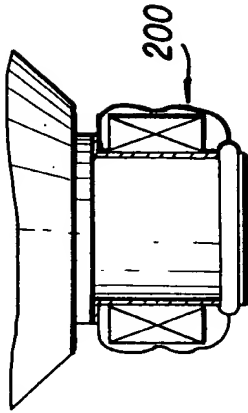


FIG. 43

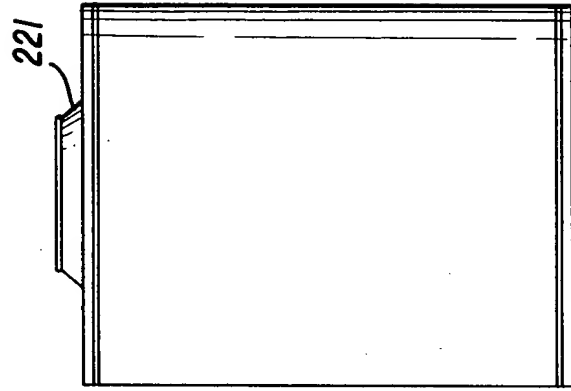


FIG. 44

FIG. 45A

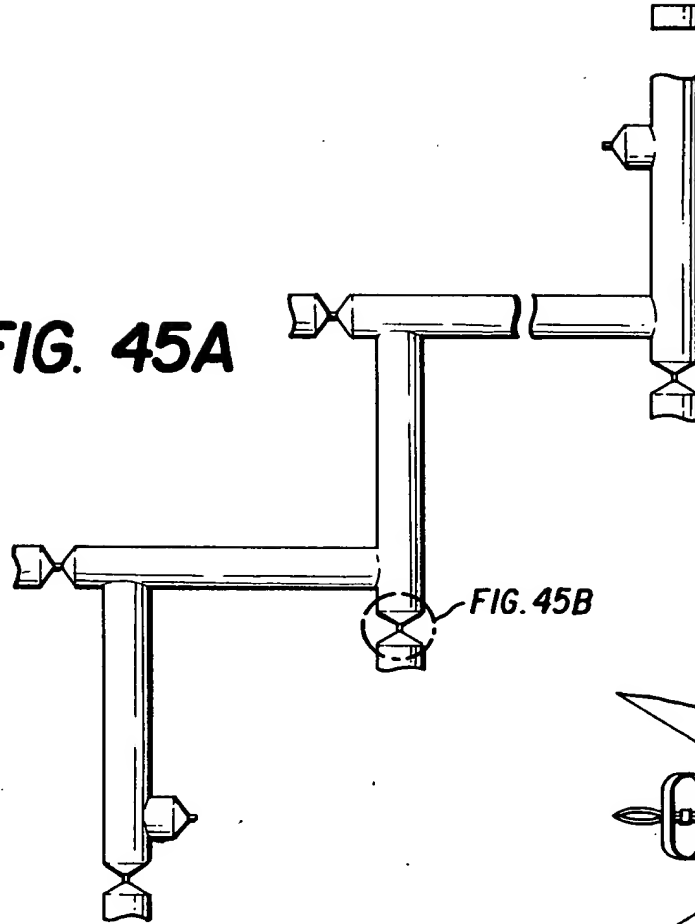


FIG. 45B

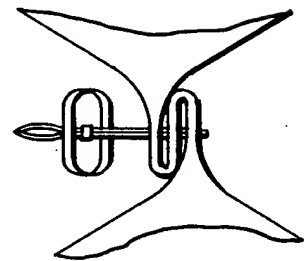
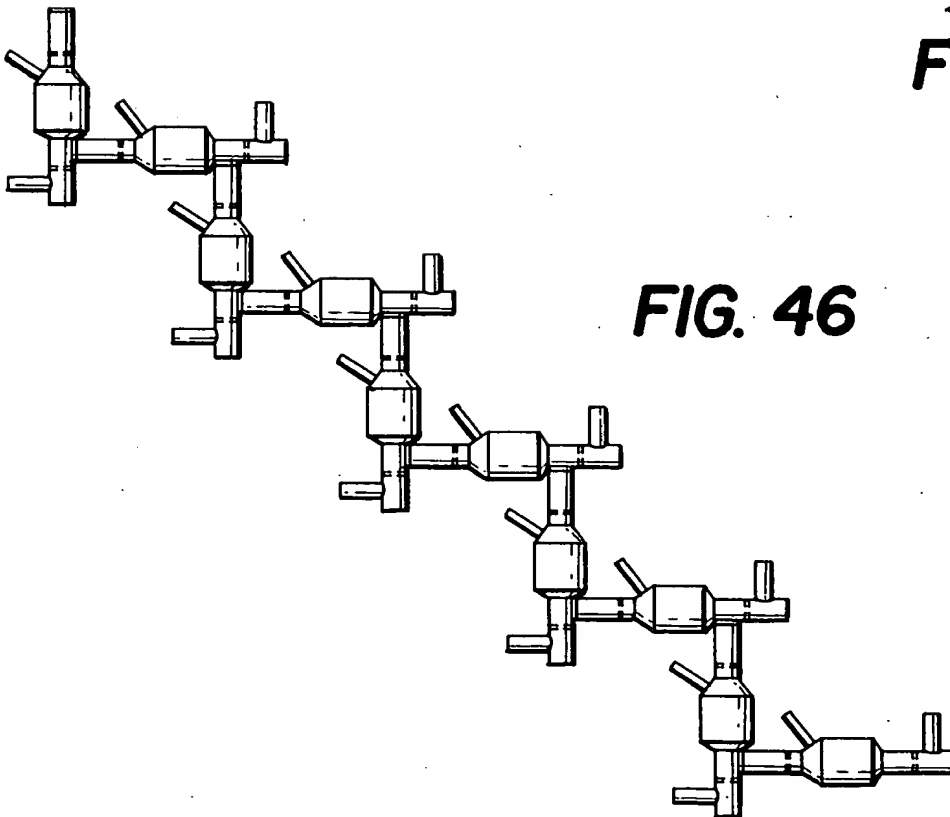


FIG. 45B

FIG. 46



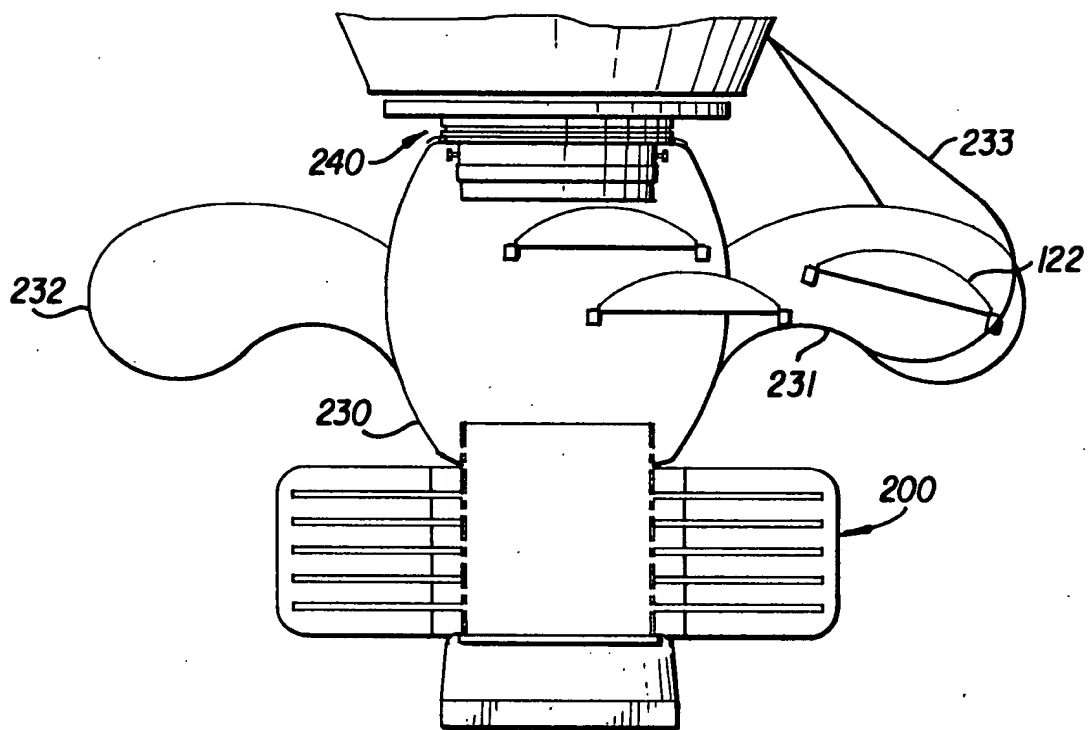


FIG. 47A

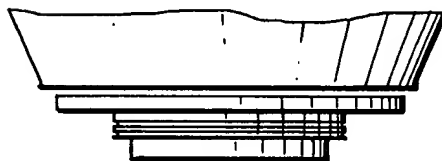


FIG. 47B

005020" 09400560

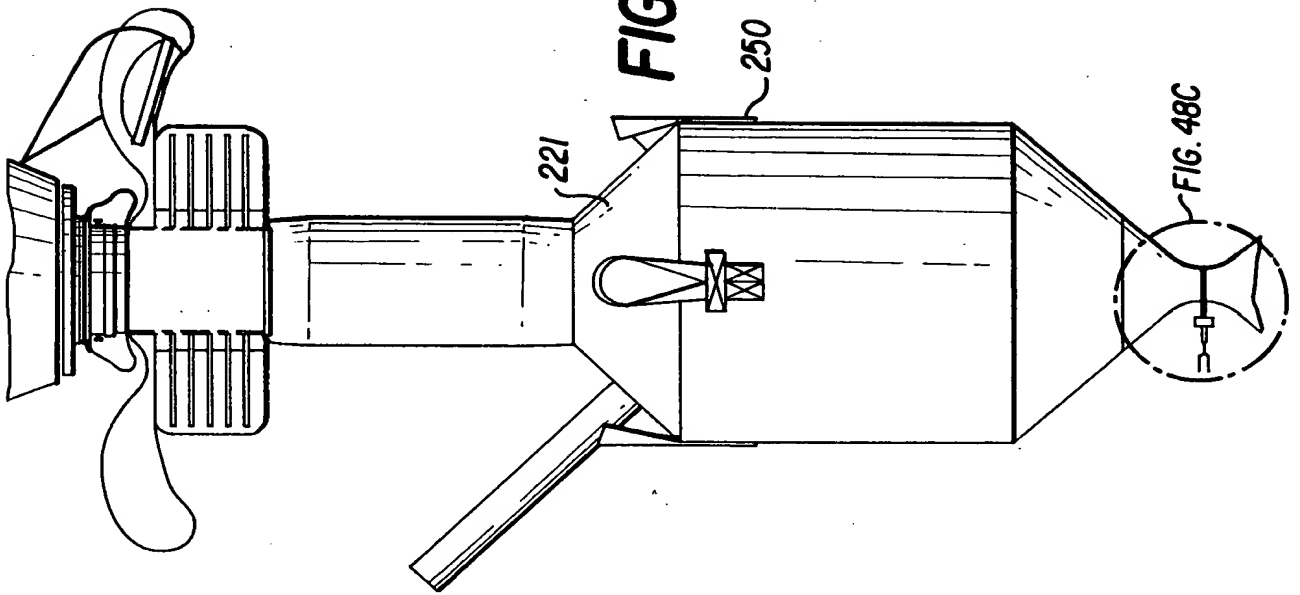


FIG. 48A

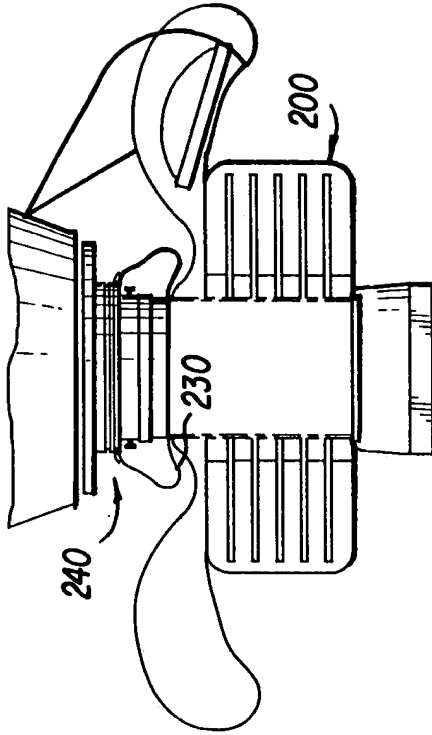


FIG. 48B

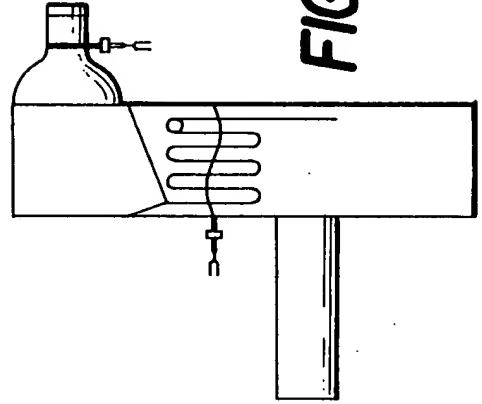


FIG. 48C

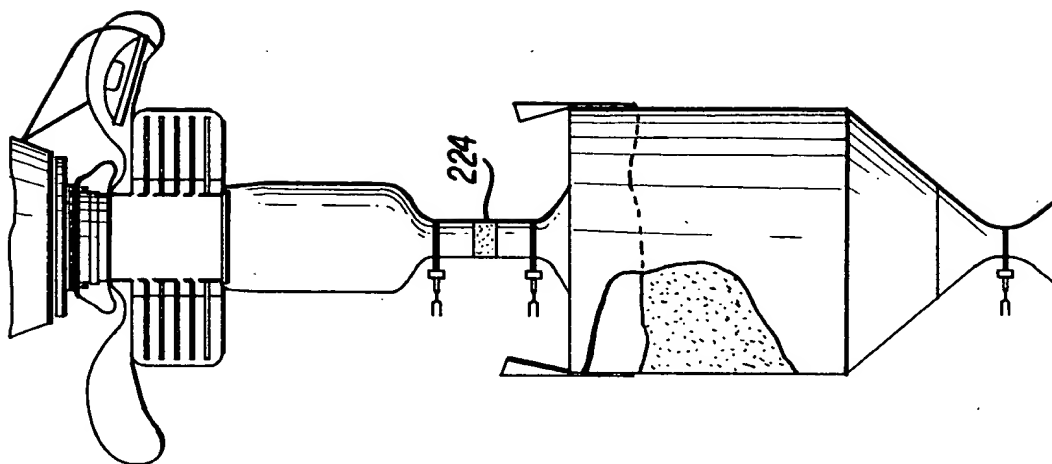


FIG. 49B

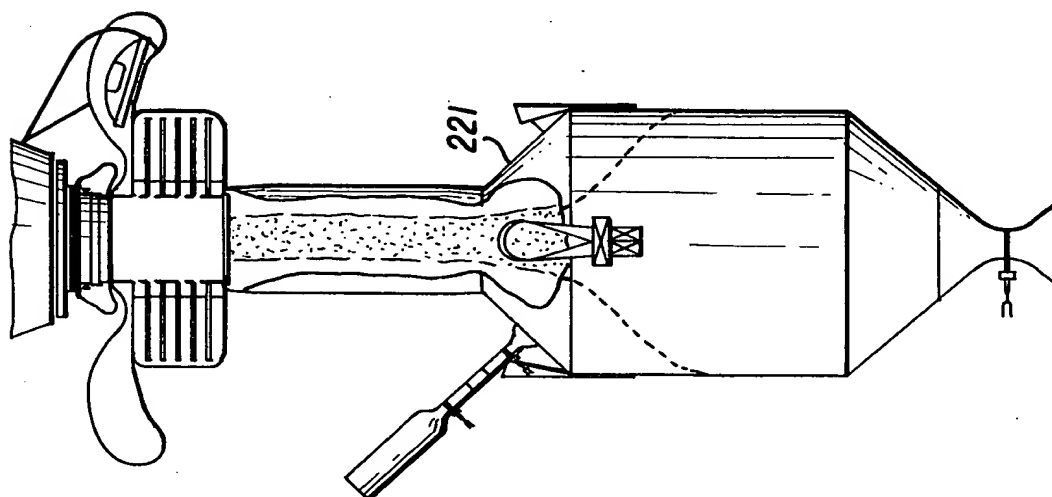


FIG. 49A

006020" 09400560

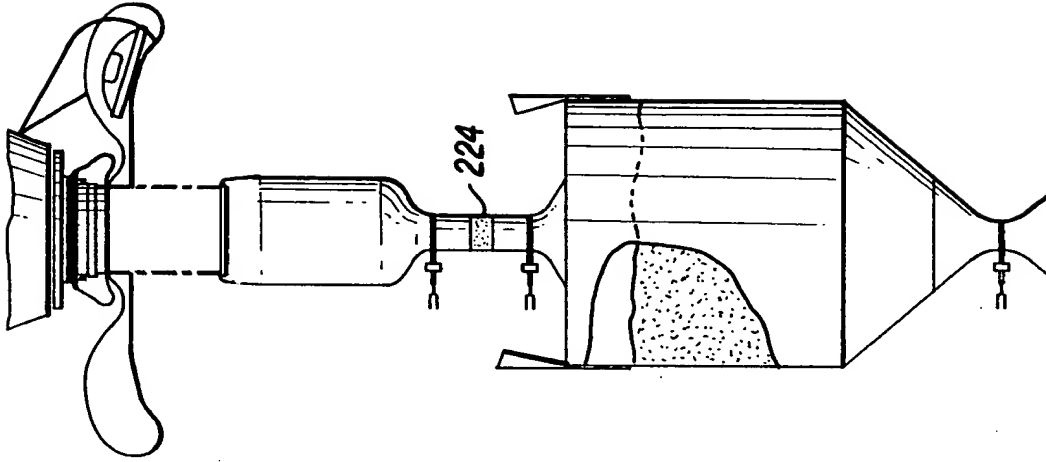


FIG. 50B

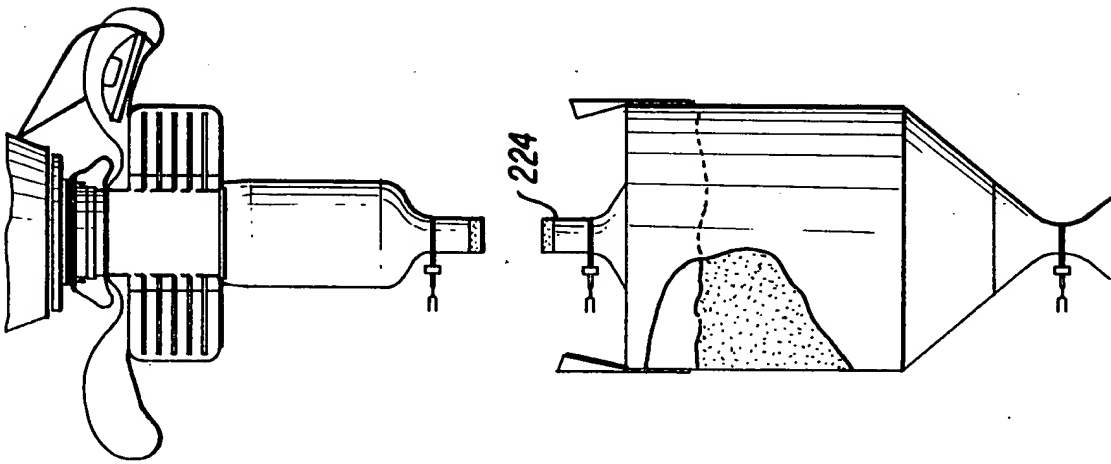


FIG. 50A

006020" 09400560

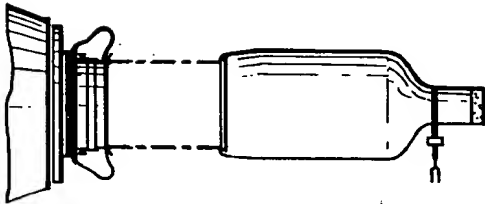


FIG. 51A

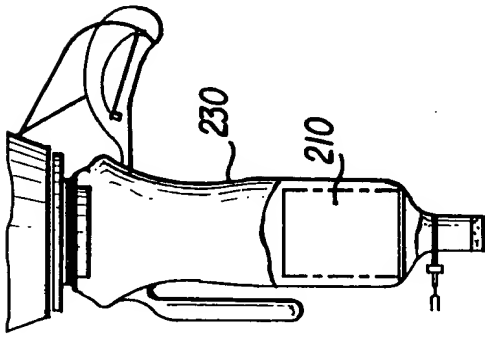


FIG. 51B

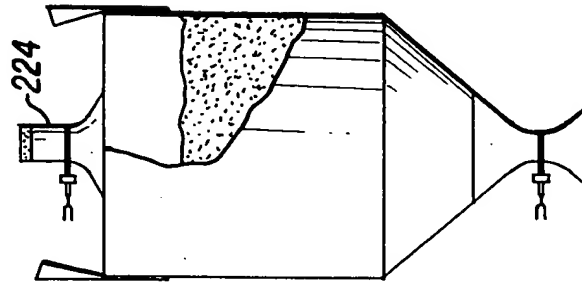


FIG. 59A

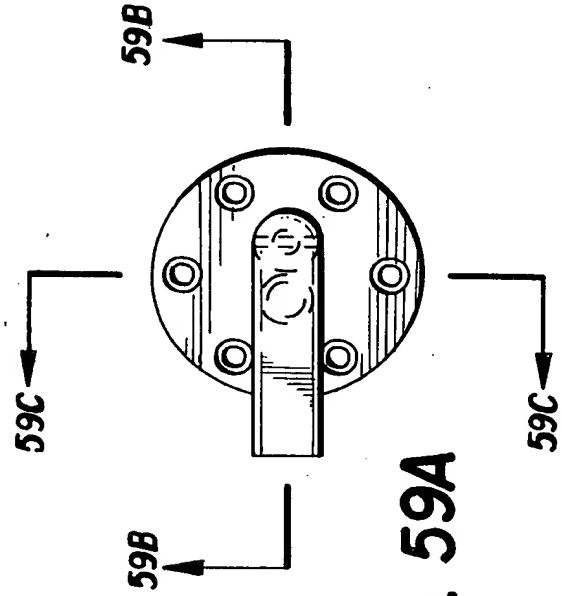


FIG. 59B

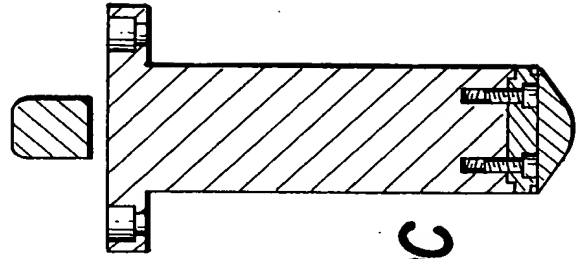


FIG. 59C

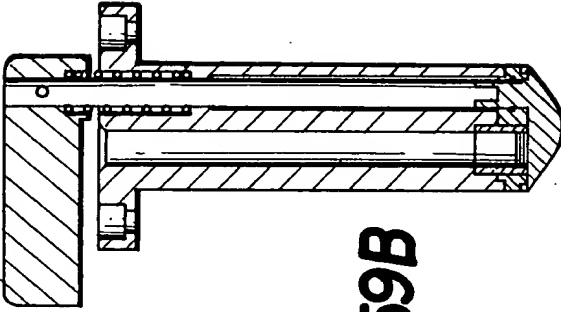


FIG. 59D

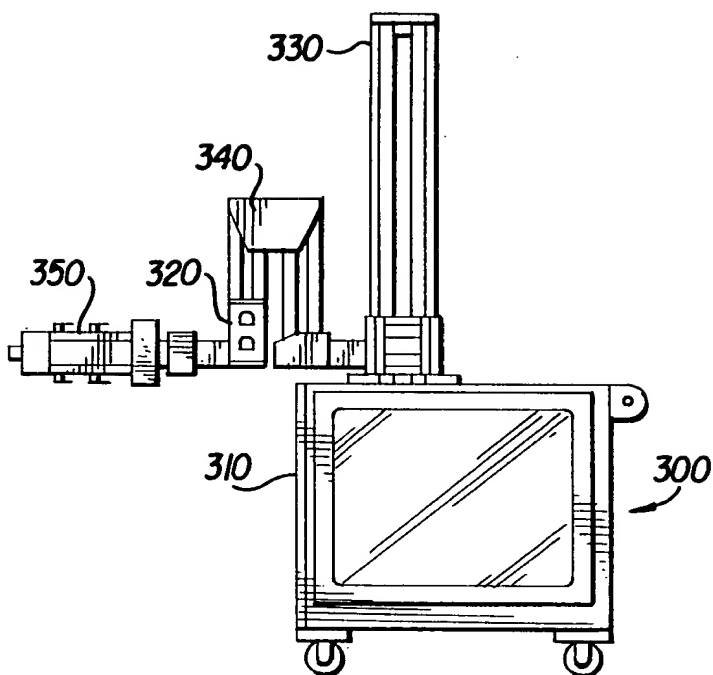


FIG. 52A

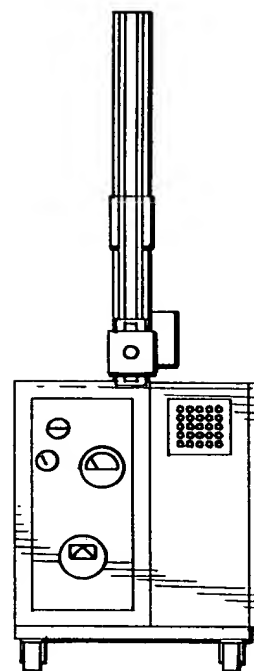


FIG. 52B

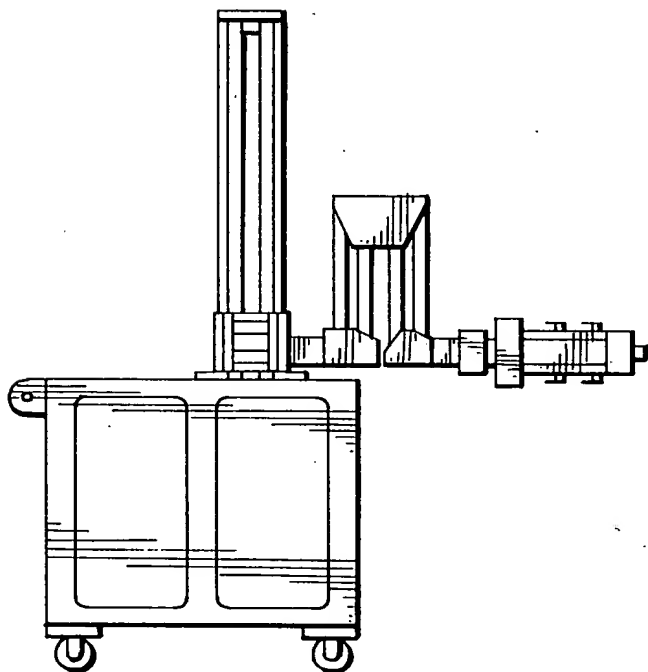


FIG. 52C

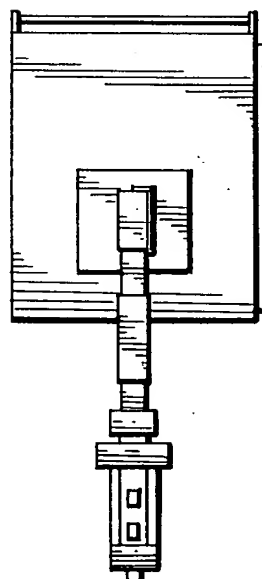


FIG. 52D

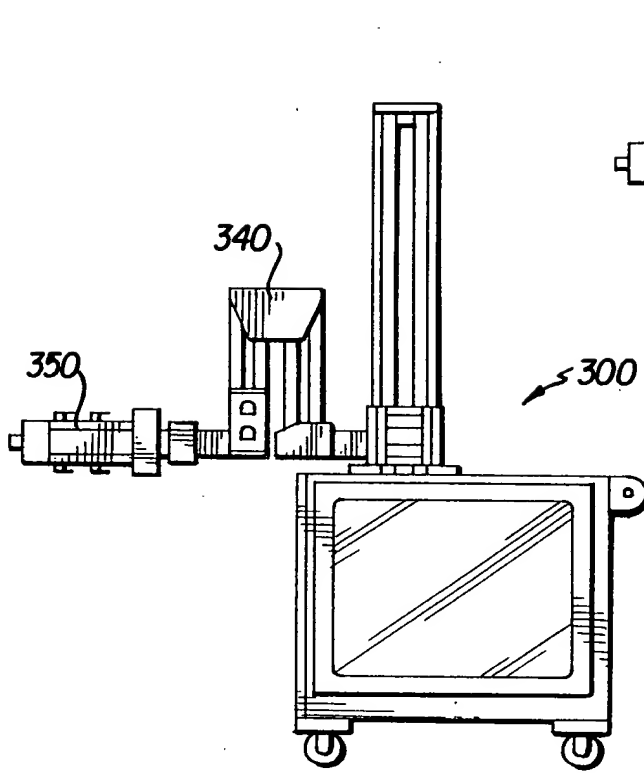


FIG. 53A

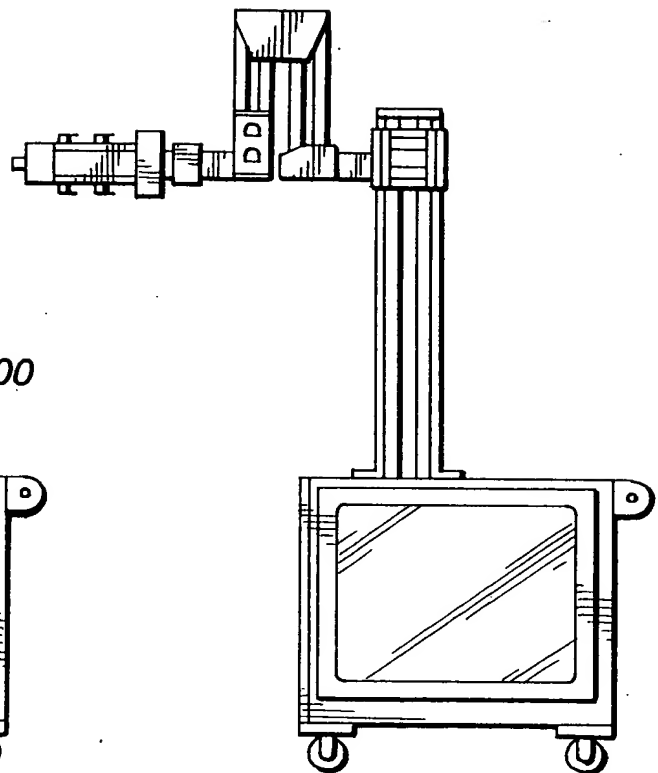


FIG. 53B

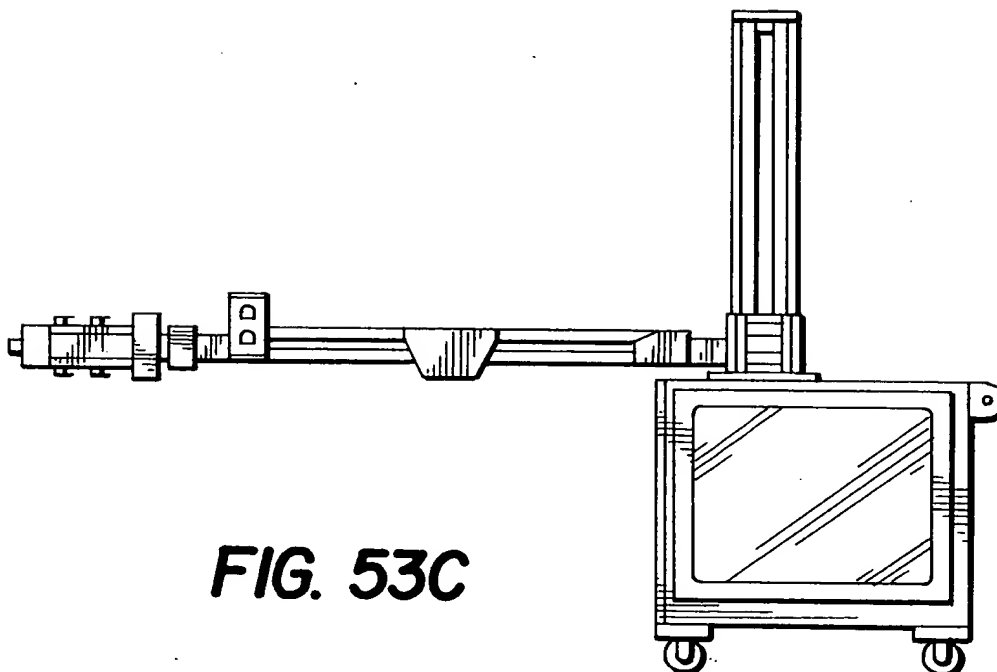


FIG. 53C

006020" 09400560

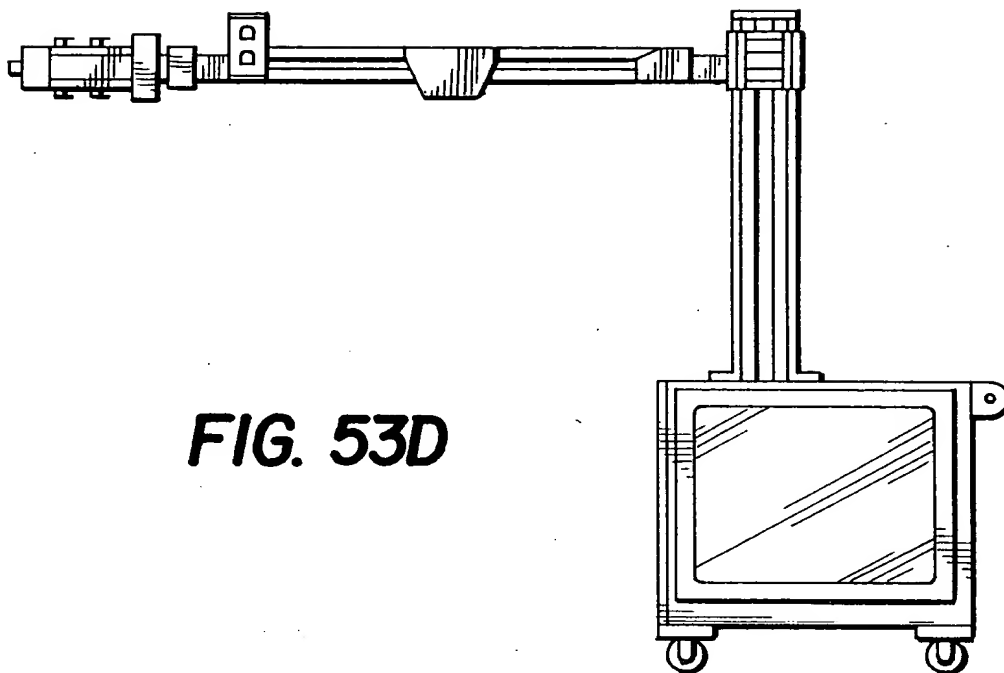


FIG. 53D

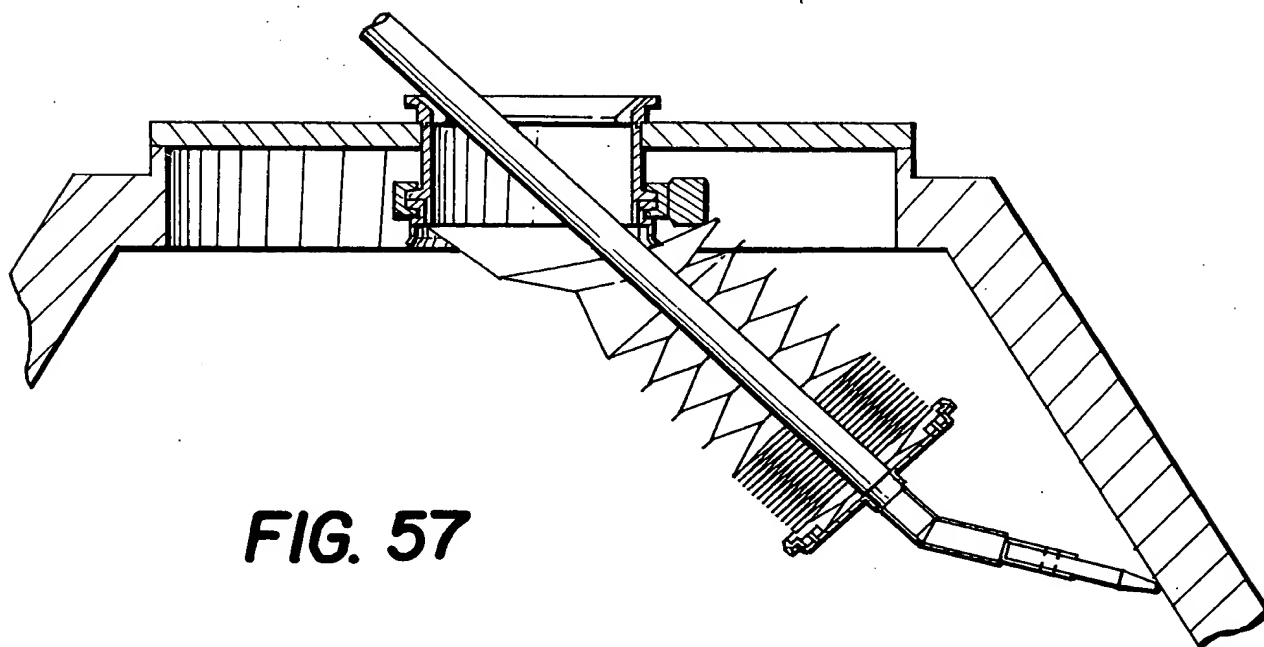


FIG. 57

006020" 09400560

006020" 09400560

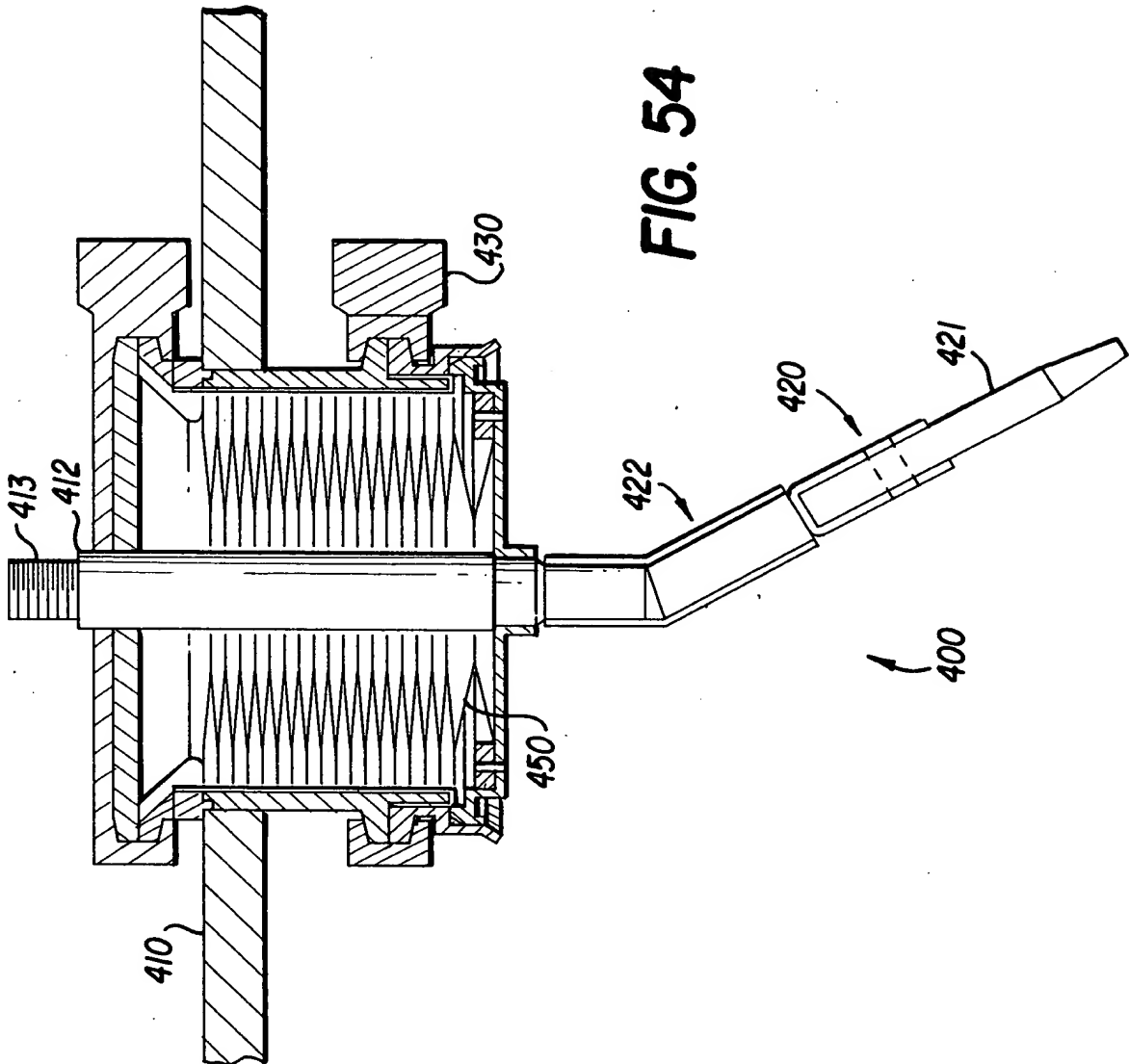


FIG. 54

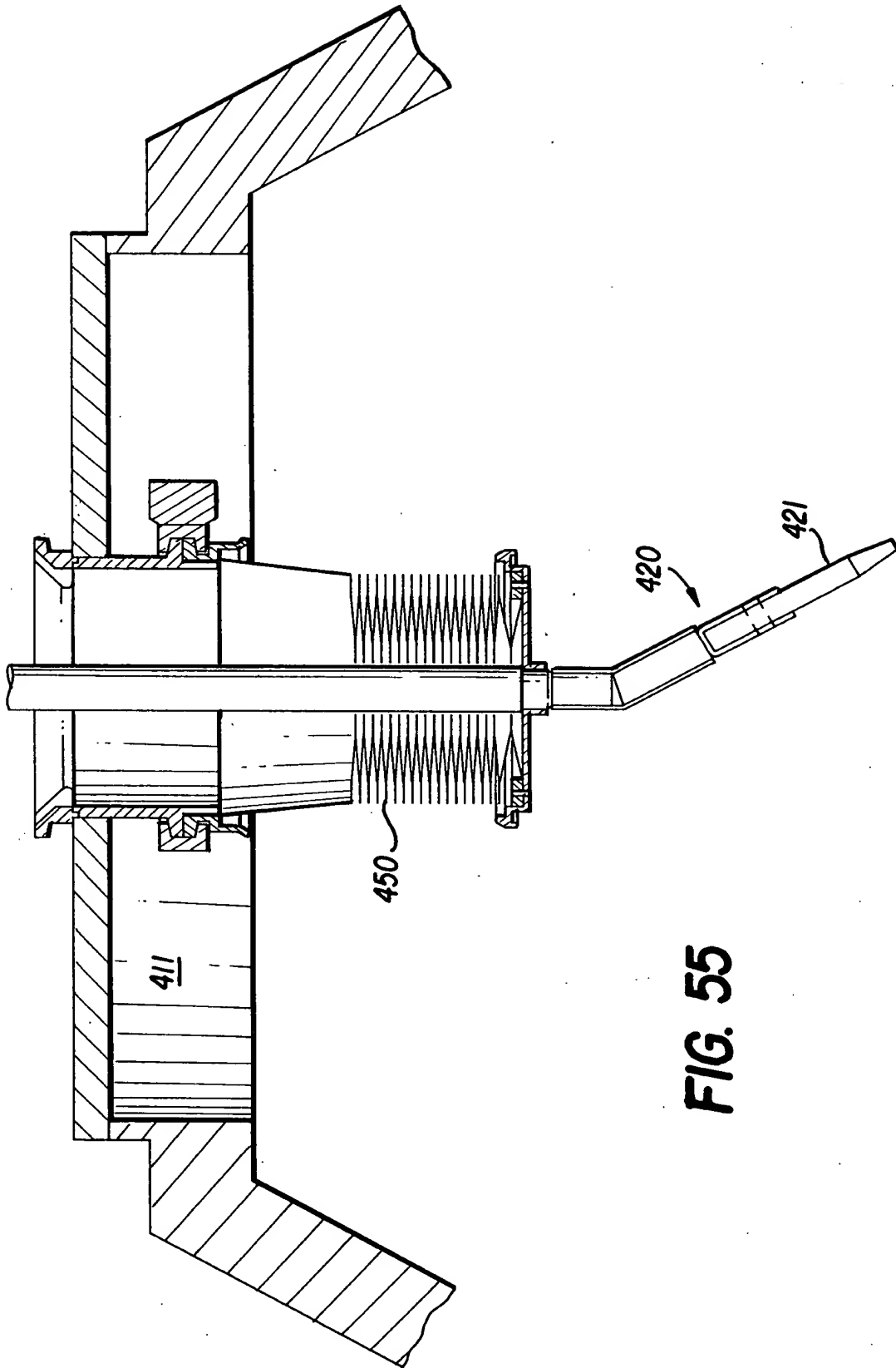


FIG. 55

006020" 09400560

006020" 09400560

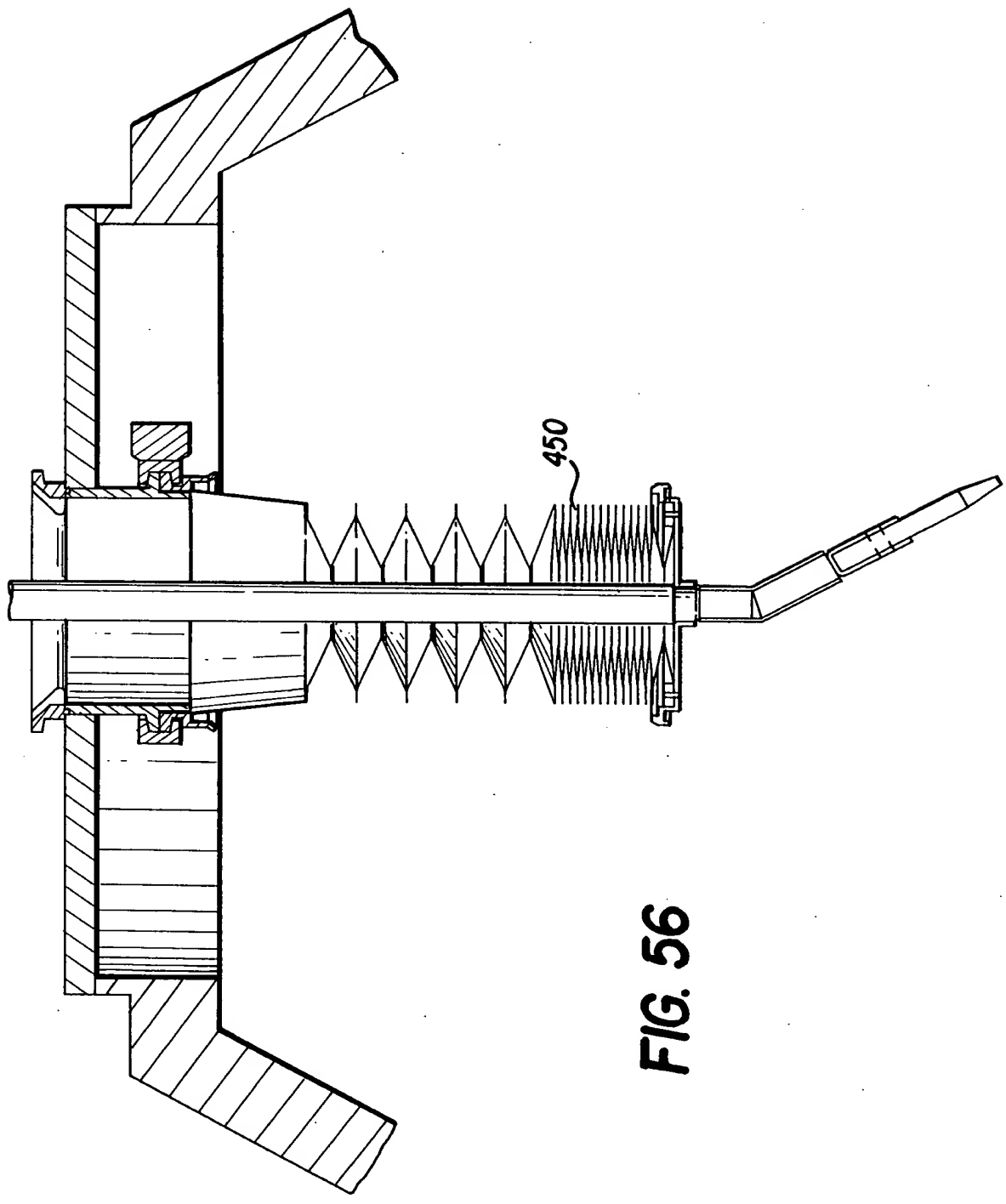


FIG. 56

006020" 09400560

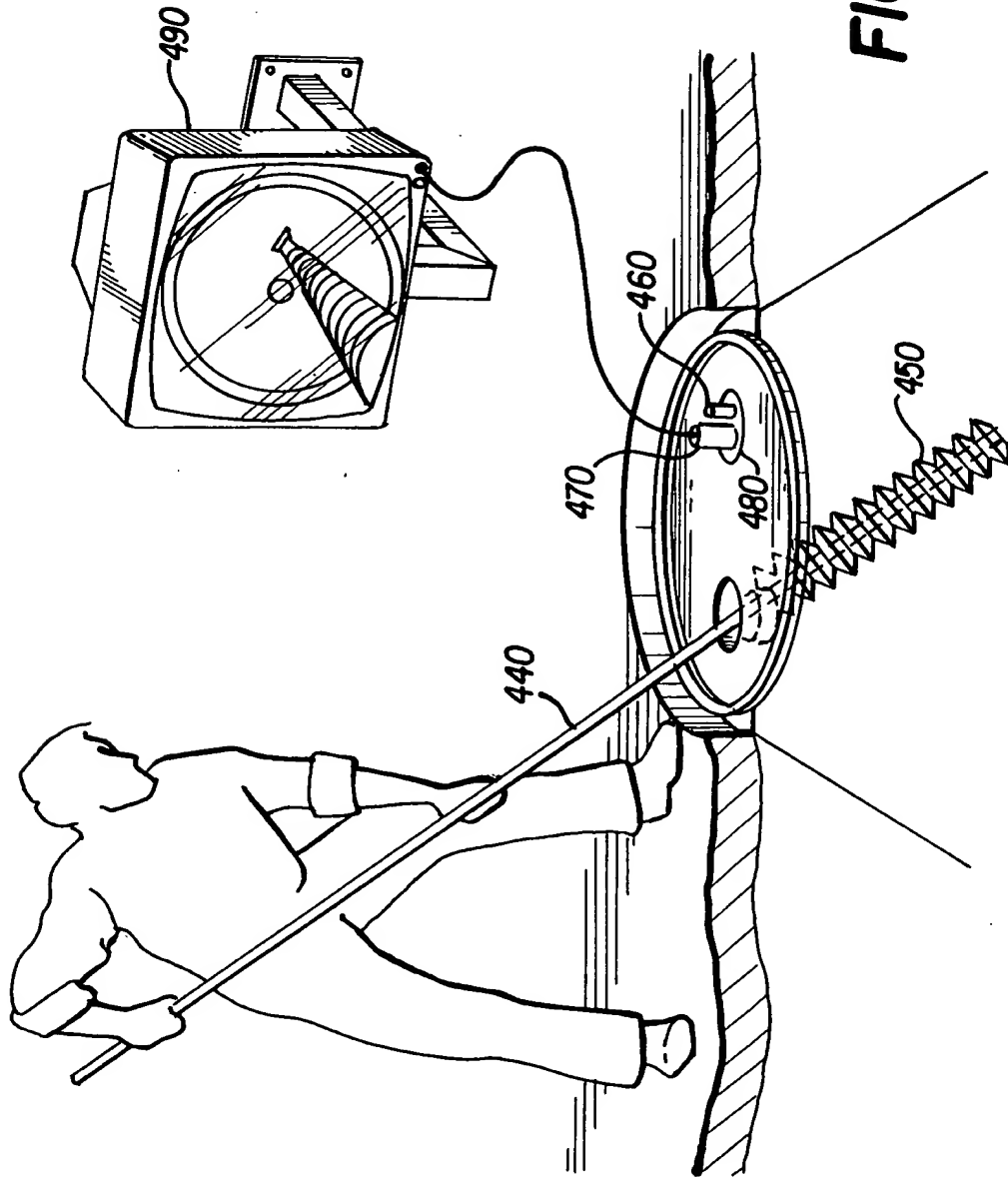


FIG. 58

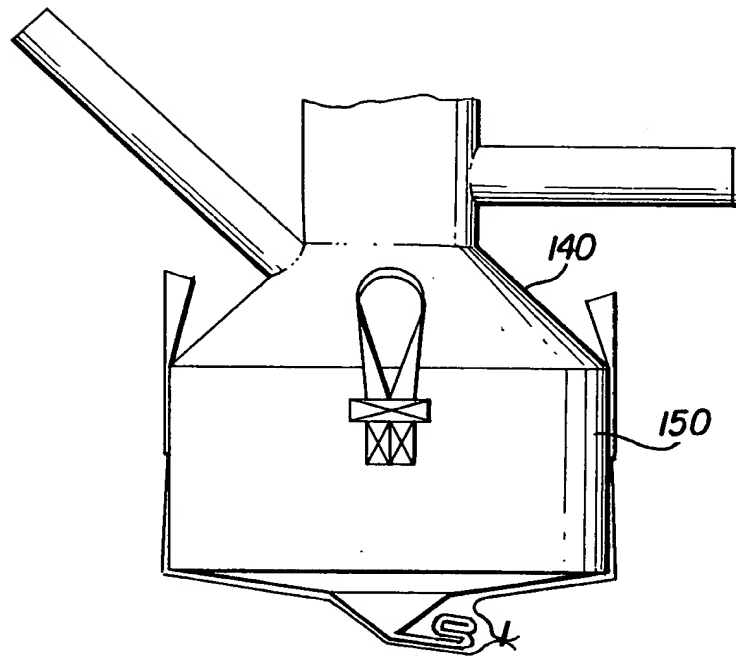
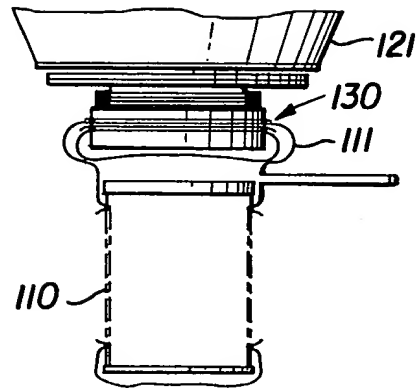


FIG. 60

006020" 09400560

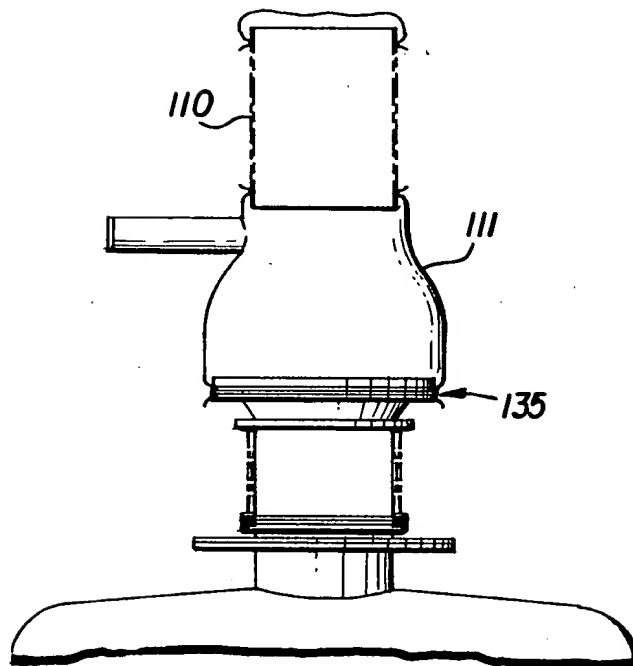
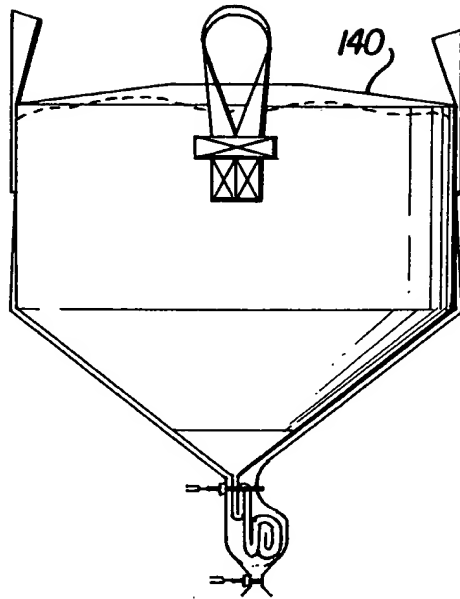


FIG. 61

006020" 09400560